

6 to 35 mm, 2 mm + 3 mm steps - 1 pc

- Step drills are ideal for drilling into the following materials: Ferrous & non-ferrous sheets metals, profiles and pipes. Copper, brass and aluminium. Stainless steel. Plastics. Maximum material thickness 4 mm. To ensure best lifetime
 we recommend the use of a coolant.
- Trades: Electrical: drilling of panels and cabinets for cable gland installation. Plumbing / HVAC: access holes for pipework and installation. Metal workers / fabrication: various sizes and hole enlargement. Automotive: holes for cable installation (mobile telephones, antennas, re-directing electrical wiring). Maintenance repair operations: various applications, sizes and hole enlargement.
- Step Drill advantages over conventional drill bits: One drill bit
 to drill multiple sizes Do more carry less! Best option for
 enlarging existing holes. More durable than twist drill bits,
 thick core resists breakage. More accurate and less walking,
 tip starts on contact. Clean burr free holes, less reaming
 required. Drills plastic without splitting or cracking.
- MILWAUKEE® Advantages
- Spot drill Drill Deburr All in one go
- RAPID STRIKE TIP™: Accurate start without walking and fast drilling without the need to pre-drill the mate<u>rial</u>.
- Special tip and step geometry for jam-free performance less risk of drill snagging when used with high speed cordless tools and also prevents deformation of the drilled material.
- Optimised 2 flute ground sharpened edge geometry for 2 x faster and smoother cutting.
- Optimised for use with high speed cordless drills.



No. of steps	14	
Overall length (mm)	90	
Pack quantity	1	
Shank diameter (mm)	10	

