# **SIEMENS**

### Data sheet

## 6ES7314-6EH04-0AB0



SIMATIC S7-300, CPU 314C-2PN/DP COMPACT CPU WITH 192 KBYTE WORKING MEMORY, 24 DI/16 DO, 4AI, 2AO, 1 PT100, 4 FAST COUNTERS (60 KHZ), 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE ETHERNET PROFINET, WITH 2 PORT SWITCH, INTEGRATED 24V DC POWER SUPPLY, FRONT CONNECTOR (2 X 40PIN) AND MICRO MEMORY CARD REQUIRED

General information	
Hardware product version	01
Firmware version	V3.3
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher with HSP 191
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	Miniature circuit breaker, type C; min. 2 A; miniature circuit
(recommendation)	breaker type B, min. 4 A
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1 s
Digital inputs	
Load voltage L+	
— Rated value (DC)	24 V

— Reverse polarity protection	Yes
Digital outputs	
Load voltage L+	
— Rated value (DC)	24 V
- Reverse polarity protection	No
· · · ·	
Input current	850 mA
Current consumption (rated value)	190 mA
Current consumption (in no-load operation), typ.	5 A
Inrush current, typ.	0.7 A <sup>2</sup> ·s
	0.7 A-S
Digital inputs	80 mA
from load voltage L+ (without load), max.	
Digital outputs	50 mA
<ul> <li>from load voltage L+, max.</li> </ul>	JUINA
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
● integrated	192 kbyte
• expandable	No
<ul> <li>Size of retentive memory for retentive data</li> </ul>	64 kbyte
blocks	
Load memory	
• Plug-in (MMC)	Yes
<ul> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
<ul> <li>Data management on MMC (after last</li> </ul>	10 у
programming), min.	
Backup	
● present	Yes; Guaranteed by MMC (maintenance-free)
<ul> <li>without battery</li> </ul>	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks
····· /	can be reduced by the MMC used.
DB	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte

• Number, max.     1 024; Number range: 0 to 7999       • Size, max.     64 kbyte       FC     1 024; Number range: 0 to 7999       • Size, max.     64 kbyte       OB     64 kbyte       • Description     se instruction list       • Size, max.     64 kbyte       • Description     64 kbyte       • Number of free cycle OBs     1:08 1       • Number of time alarn OBs     1:08 10       • Number of golic interrupt OBs     4:08 32, 33, 34, 35       • Number of process alarn OBs     1:08 40       • Number of process alarn OBs     1:08 10       • Number of sochronous mode OBs     1:08 100       • Number of shartup OBs     1:08 100       • Number of shartup OBs     1:08 100       • Number of shartup OBs     1:08 100       • Number of synchronous error OBs     0:08 12, 122       Number of synchronous error OBs     1:08 101       • additional within an error OB     16       • additional within an error OB     16       • additional within an error OB     10       • Number of synchronous error OBs     10:08 101       • Number of synchronous error OBs     10:08 101       • additional within an error OB     16       • additional within an error OB     16       • additional within an error OB     10:0 12,7	FB	
FC       • Number, max.       1 024; Number range: 0 to 7999         • Size, max.       64 kbyte         OB       • Size, max.       64 kbyte         • Description       see instruction list         • Size, max.       64 kbyte         • Number of free cycle OBs       1.0B 1         • Number of time alarn OBs       1.0B 10         • Number of cyclic interrupt OBs       4.0B 32, 33, 34, 35         • Number of pocis alarn OBs       1.0B 40         • Number of pocis alarn OBs       1.0B 40         • Number of pocis alarn OBs       1.0B 40         • Number of sochronous mode OBs       1.0B 61; only for PROFINET         • Number of size of sochronous error OBs       1.0B 80; a2; 83, 85, 86, 87 (OB83 only for PROFINET IO)         • Number of synchronous error OBs       1.0B 121, 122         Number of synchronous error OBs       2.0B 121, 122         Number of synchronous error OBs       1.0E 101         • additional within an error OB       16         • additional within an error OB       256         • Number       256         • Counters, timers and their retentivity       255         • adjustable       Yes         • lower limit       0         - upper limit       255         - pr	• Number, max.	1 024; Number range: 0 to 7999
Number, max.1 024; Number range: 0 to 7999Size, max.64 kbyteOB• Descriptionsee instruction list• Size, max.64 kbyte• Number of free cycle OBs1: 0B 1• Number of free cycle OBs2: 0B 20, 21• Number of dalay alarn OBs2: 0B 20, 21• Number of process alarn OBs1: 0B 40• Number of process alarn OBs1: 0B 80• Number of process alarn OBs1: 0B 80• Number of socknonus mode OBs1: 0B 80• Number of startup OBs2: 0B 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2: 0B 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2: 0B 121, 122• Number of synchronous error OBs2: 0B 121, 122Number of synchronous error OBs2: 0B 121, 122• Number of synchronous error OBs2: 0B 121, 122• Number255• outer innit0- adjustableYes- adjustableYes- adjustableYes- alove tilmit0- upper limit255- can be setYes- lower limit999IEC counterYes• presentYes• lower limit999IEC counterYes• humber 'SFB• Number 'SFB </td <td>• Size, max.</td> <td>64 kbyte</td>	• Size, max.	64 kbyte
• Size, max.64 kbyteOB• Descriptionsee instruction list• Size, max.64 kbyte• Number of free cycle OBs1.08 10• Number of free cycle OBs1.08 10• Number of free cycle interrupt OBs2.08 20, 21• Number of cyclic interrupt OBs4.08 32, 33, 34, 35• Number of process alarn OBs1.08 40• Number of DPV1 alarn OBs3:08 55, 65, 77• Number of sochronous mode OBs1.08 100• Number of sochronous error OBs6:08 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs6:08 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2.08 121, 122Number of synchronous error OBs6:02 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs4• Description4• Description256• Counter256• Lower limit0- lower l	FC	
OB         see instruction list                • Description             • Size, max.          64 kbyte                 • Number of free cycle OBs          1; 0B 1                 • Number of free cycle OBs          1; 0B 10                 • Number of delay alarm OBs          1; 0B 10                 • Number of delay alarm OBs          2; 0B 20, 21                 • Number of opcics alarm OBs          1; 0B 80                 • Number of sochronous mode OBs          1; 0B 10                 • Number of sochronous error OBs          1; 0B 10                 • Number of sarbup OBs          1; 0B 100                 • Number of sarbup OBs          1; 0B 100                 • Number of sarbup OBs               • Number of sarbup OBs               • Number of synchronous error OBs              6; 0B 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)                • Number             />             • adjustole              16                • per priority class              16                • Auditional within an error OB              256                Puper limit             - lower limit              0	• Number, max.	1 024; Number range: 0 to 7999
• Descriptionsee instruction list• Size, max.64 kbyte• Number of firee cycle OBs1, 0B 1• Number of time alarm OBs1, 0B 10• Number of delay alarm OBs2, 0B 20, 21• Number of ocycle interrupt OBs4, 0B 32, 33, 34, 35• Number of process alarm OBs1, 0B 40• Number of process alarm OBs1, 0B 40• Number of sochronous mode OBs1, 0B 61; only for PROFINET• Number of sochronous error OBs6; OB 80, 82, 83, 85, 66, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2; OB 121, 122• Number of synchronous error OBs16• additional within an error OB256• Counters, timers and their retentivity256• adjustableYes- adjustableVes- lower limit0- upper limit255- presetVes- lower limit0- upper limit99- lower limit0- upper limit999IEE counterYes• FirseenttYes• presentYes• NumberVes• NumberUnlimited (limited only by RAM capacity)S7 timesYes• NumberVes• NumberYes• NumberYes• NumberYes• NumberYes• Nu	• Size, max.	64 kbyte
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• Number of free cycle OBs1: OB 1• Number of time alarm OBs1: OB 10• Number of delay alarm OBs2: OB 20, 21• Number of cyclic interrupt OBs4: OB 32, 33, 34, 35• Number of process alarm OBs1: OB 40• Number of DPV1 alarm OBs3: OB 55, 56, 57• Number of sischronous mode OBs1: OB 10• Number of startup OBs1: OB 10• Number of startup OBs1: OB 100• Number of synchronous error OBs6: OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2: OB 121, 122Number of asynchronous error OBs16• additional within an error OB256• Number256• Number250• Number250• Lower limit0• upper limit255• lower limit0• upper limit20 to Z 7• Counting rangeYes• counting rangeYes• lower limit0• upper limit99• IEC counting rangeYes• numberSFB• NumberSFB• NumberSFB• NumberYes• SFBNumber• NumberYes• SFB• NumberYes• SFB• NumberYes• SFB• NumberYes• NumberYes• NumberYes• NumberYes• NumberYes• NumberYes• NumberYes<	Description	see instruction list
• Number of time alam OBs1: OB 10• Number of delay alam OBs2: OB 20, 21• Number of cyclic interrupt OBs4: OB 32, 33, 34, 35• Number of process alarm OBs1: OB 40• Number of DPV1 alarm OBs3: OB 55, 56, 57• Number of startup OBs1: OB 61: only for PROFINET• Number of startup OBs1: OB 100• Number of startup OBs0: OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of asynchronous error OBs0: OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of asynchronous error OBs2: OB 121, 122• Number of asynchronous error OBs16• additional within an error OB4• additional within an error OB256• Retentivity1- adjustableYes- adjustable0- lower limit255- preset20 to Z 7• Counting range1- count BestYes- presentYes- presentSFB- proper limit99- presentSFB- NumberSFB- NumberSFB- NumberNEM• NumberYes• NumberSFB• Number <td>• Size, max.</td> <td>64 kbyte</td>	• Size, max.	64 kbyte
• Number of delay alarn OBs2: OB 20, 21• Number of cyclic interrupt OBs4: OB 32, 33, 34, 35• Number of process alarn OBs1: OB 40• Number of DPV1 alarn OBs3: OB 55, 56, 57• Number of stortonous mode OBs1: OB 101 only for PROFINET• Number of startup OBs1: OB 100• Number of asynchronous error OBs2: OB 121, 122• Number of synchronous error OBs2: OB 121, 122• Number of synchronous error OBs16• additional within an error OB4• additional within an error OB26• Aumber266• Retentivity255• adjustable9• lower limit0• lower limit255• preset2 to to 27• Counting range10 to 27• Counting range10• Interventivity9• Present9• present9• present5FB• Type5FB• Number5FB• Number5FB• Number5FB• Number5FB• Number5FB• Number10 limited (limited only by RAM capacity)	<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
• Number of cycle interrupt OBs4: OB 32, 33, 34, 35• Number of process alarm OBs1: OB 40• Number of DPV1 alarm OBs3: OB 55, 56, 57• Number of isochronous mode OBs1: OB 100• Number of asynchronous error OBs6: OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of asynchronous error OBs0: OB 121, 122• Number of synchronous error OBs16• additional within an error OB4• Counters16• Additional within an error OB256• Number256• Number255- adjustableYes- adjustable255- preset2 0 to Z 7• Counting range250- counting range250- counter99- flower limit0- upper limit255- preset2 0 to Z 7• Number99• Number99• Elecounter99• PresentYes• TypeSFB• NumberSFB• NumberSFB <tr< td=""><td><ul> <li>Number of time alarm OBs</li> </ul></td><td>1; OB 10</td></tr<>	<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
Number of process alarm OBs1; OB 40Number of DPV1 alarm OBs3; OB 55, 56, 57Number of isochronous mode OBs1; OB 61; only for PROFINETNumber of startup OBs1; OB 100Number of asynchronous error OBs6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)Number of synchronous error OBs2; OB 121, 122Nesting depth16• Number of synchronous error OB16• additional within an error OB4• additional within an error OB256• Number256Retentivity255- adjustableYes- lower limit0- upper limit255- preset2 to z 7Counter255- counter99- counter99- lower limit99IEC counterYes• NumberSFB• NumberSFB <t< td=""><td><ul> <li>Number of delay alarm OBs</li> </ul></td><td>2; OB 20, 21</td></t<>	<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
• Number of DPV1 alarm OBs3; OB 55, 56, 57• Number of isochronous mode OBs1; OB 61; only for PROFINET• Number of startup OBs1; OB 100• Number of asynchronous error OBs6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2; OB 121, 122Nesting depth• per priority class16• additional within an error OB4CountersS7 counter• Number256Retentivity256• Number256• Number255- olover limit0- upper limit255- counting range20 to 27- counting range999IEC counter999IEC counter5FB• NumberSFB• NumberSFB• NumberSFB• Number0• Diver limit0• Diver	<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
• Number of isochronous mode OBs1; OB 51; only for PROFINET• Number of startup OBs1; OB 100• Number of asynchronous error OBs6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2; OB 121, 122Nesting depth• per priority class16• additional within an error OB4Conters inters and their retentivityS7 counterOutstein Etentivity• Number256• Number0- adjustable9- lower limit0- upper limit255- nower limit0- nower limit0- ach be set9- nower limit0- upper limit9- present9- presentYes- nower limit0- nower limit0- nower limit0- nower limit9- nower limit0- nower limit9- nower limit0- nower	<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
• Number of startup OBs1; OB 100• Number of asynchronous error OBs6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)• Number of synchronous error OBs2; OB 121, 122Nesting depth• per priority class16• additional within an error OB4Counters. timers and their retentivitySo counter• Number256Retentivity98- adjustableVes- lower limit0- lower limit255- preset2 0 to Z 7Counter- can be setYes- lower limit0- lower limit0- presentYes- presentYes- lower limit0- presentSFB- NumberSFB· NumberSFB· NumberSFB· NumberSFB· NumberSFB· Number256	<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
• Number of asynchronous error OBs6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO) 2; OB 121, 122Number of synchronous error OBs2; OB 121, 122Nesting depth16• per priority class16• additional within an error OB4Counters, timers and their retentivity256S7 counter256Retentivity9- adjustableYes- lower limit0- upper limit255- presetZ 0 to Z 7Counting rangeYes- lower limit0- upper limit999IEC counter• presentYes• presentYes• STB• NumberSTB• NumberSt Imas• NumberSt Imas• NumberSt Imas• Number• Number• St Imas• Number• St Ima	<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61; only for PROFINET
• Number of synchronous error OBs2; OB 121, 122Nesting depth16• per priority class16• additional within an error OB4Counters. timers and their retentivityS7 counter• Number256Retentivity adjustableYes- lower limit0- upper limit255- preset2 to z 7Counting range- can be setYes- lower limit0- upper limit999IEC counter• presentYes• presentYes• TypeSFB• NumberSFB• NumberUnlimited (limited only by RAM capacity)S7 times256	<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
Nesting depth         • per priority class       16         • additional within an error OB       4         Counters, timers and their retentivity       57         S7 counter       256         Retentivity       256         Retentivity       9         - adjustable       Yes         - lower limit       0         - upper limit       255         - preset       Z 0 to Z 7         Counter       999         IEC counter       999         IEC counter       Yes         • present       Yes         • present       SFB         • Number       Stres	<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
• per priority class16• additional within an error OB4Counters, timers and their retentivity\$7 counter• Number256Retentivity- adjustableYes- lower limit0- upper limit255- presetZ 0 to Z 7Counting rangeYes- lower limit0- upper limit999IEC counterYes• presentYes• presentSFB• NumberSFB• NumberSFB• NumberSFB• NumberSFB• NumberSFB• NumberSFB• NumberSFB• NumberSFB• NumberSf6	<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
• additional within an error OB4• Additional within an error OB4• Counters, timers and their retentivity256S7 counter256• Number0- adjustable7 es- lower limit0- upper limit255- presetZ to Z 7Counting rangeYes- can be setYes- lower limit0- upper limit999IEC counter999IEC counterSFB• TypeSFB• NumberVesS7 timesYes• Number256	Nesting depth	
S7 counter         • Number       256         Retentivity       - adjustable         - adjustable       Yes         - lower limit       0         - upper limit       255         - preset       Z 0 to Z 7         Counter       - can be set         - lower limit       0         - upper limit       255         - preset       Z 0 to Z 7         Counting range       -         - lower limit       0         - upper limit       999         IEC counter       Yes         • present       Yes         • Type       SFB         • Number       Unlimited (limited only by RAM capacity)         S7 times       256	<ul> <li>per priority class</li> </ul>	16
S7 counter256RetentivityYes- adjustableYes- lower limit0- upper limit255- presetZ 0 to Z 7Counting rangeYes- can be setYes- lower limit0- upper limit999IEC counterYes• presentYes• TypeSFB• NumberUnlimited (limited only by RAM capacity)S7 times256	<ul> <li>additional within an error OB</li> </ul>	4
S7 counter256RetentivityYes- adjustableYes- lower limit0- upper limit255- presetZ 0 to Z 7Counting rangeYes- can be setYes- lower limit0- upper limit999IEC counterYes• presentYes• TypeSFB• NumberUnlimited (limited only by RAM capacity)S7 times256	Counters timers and their retentivity	
Retentivity         Yes           - adjustable         0           - lower limit         0           - upper limit         255           - preset         Z 0 to Z 7           Counting range         Z           - can be set         Yes           - lower limit         0           - lower limit         0           - lower limit         0           - lower limit         0           - lower limit         SPB           et rype         SFB           Number         Unlimited (limited only by RAM capacity)           S7 times         256		
- adjustable         Yes           - lower limit         0           - upper limit         255           - preset         2 to z 7           Ocurring range         -           - can be set         Yes           - lower limit         0           - lower limit         0           - lower limit         0           - upper limit         99           ECcourter         Yes           • present         Yes           • Type         SFB           • Number         Unimited (limited only by RAM capacity)	Number	256
- adjustable         Yes           - lower limit         0           - upper limit         255           - preset         2 to z 7           Ocurring range         -           - can be set         Yes           - lower limit         0           - lower limit         0           - lower limit         0           - upper limit         99           ECcourter         Yes           • present         Yes           • Type         SFB           • Number         Unimited (limited only by RAM capacity)	Retentivity	
- lower limit0- upper limit255- presetZ 0 to Z 7Counting rangeYes- can be set99- lower limit99- upper limit99EC counterYes• presentYes• presentYes• numberSFB• NumberUnimited only by RAM capacity)ST timesYes		Yes
presetZ 0 to Z 7Counting rangeYes can be set0 lower limit0 upper limit999IEC counterYes• presentYes• TypeSFB• NumberUnlimited only by RAM capacity)S7 times256		0
- presetZ 0 to Z 7Counting rangeYes- can be setYes- lower limit0- upper limit999IEC counter• presentYes• TypeSFB• NumberUnlimited (limited only by RAM capacity)S7 times256	— upper limit	255
Counting range         - can be set       Yes         - lower limit       0         - upper limit       999         IEC counter         • present       Yes         • present       SFB         • Number       Unlimited (limited only by RAM capacity)         S7 times       256		Z 0 to Z 7
- can be setYes- lower limit0- upper limit999IEC counter• presentYes• TypeSFB• NumberUnlimited only by RAM capacity)S7 times		
- lower limit0- upper limit999IEC counter• presentYes• TypeSFB• NumberUnlimited only by RAM capacity)S7 times		Yes
upper limit999IEC counter• presentYes• TypeSFB• NumberUnlimited only by RAM capacity)S7 times• Number256		0
IEC counter       • present     Yes       • Type     SFB       • Number     Unlimited only by RAM capacity)		999
• Type     SFB       • Number     Unlimited only by RAM capacity)       S7 times     256	••	
• Number     Unlimited (limited only by RAM capacity)       \$7 times     256	• present	Yes
Number Unlimited (limited only by RAM capacity) S7 times Number 256	• Туре	SFB
• Number 256		Unlimited (limited only by RAM capacity)
	S7 times	
Retentivity	• Number	256
	Retentivity	

	Vee
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All, max. 64 KB
Flag	
• Number, max.	256 byte
<ul> <li>Retentivity available</li> </ul>	Yes; MB 0 to MB 255
Retentivity preset	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
<ul> <li>Retentivity adjustable</li> </ul>	Yes; via non-retain property on DB
<ul> <li>Retentivity preset</li> </ul>	Yes
Local data	
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 003 byte
— Outputs	2 010 byte
Process image	
Inputs	2 048 byte
Outputs	2 048 byte
<ul> <li>Inputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
Inputs, default	256 byte
Outputs, default	256 byte
Default addresses of the integrated channels	
- Digital inputs	136.0 to 138.7

— Digital outputs	136.0 to 137.7
- ·	800 to 809
— Analog inputs	
— Analog outputs	800 to 803
Subprocess images	4. With DROEINET 10, the length of the user date is limited to
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	16 048
— of which central	1 016
Outputs	16 096
— of which central	1 008
Analog channels	
• Inputs	1 006
— of which central	253
Outputs	1 007
— of which central	250
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
<ul> <li>Racks, max.</li> </ul>	4
<ul> <li>Modules per rack, max.</li> </ul>	8; In rack 3 max. 7
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
- Maliye Of Values	

Granularity	1 hour
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
<ul> <li>supported</li> </ul>	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
● to DP, slave	Yes
● in AS, master	Yes
● in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes; As client
Digital inputs	
Number of digital inputs	24
• of which inputs usable for technological	16
functions	
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
Rated value (DC)	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30V
Input current	
● for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for counter/technological functions	
— at "0" to "1", max.	8 μs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions

• unshielded, max.	600 m; For technological functions: No
for technological functions	
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	16
Number of digital outputs	4; Notice: You cannot connect the fast outputs of your CPU in
of which high-speed outputs	parallel
integrated channels (DO)	16
Short-circuit protection	Yes; Clocked electronically
Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
● for signal "1", min.	L+ (-0.8 V)
Output current	
<ul> <li>for signal "1" rated value</li> </ul>	500 mA
<ul> <li>for signal "1" permissible range, min.</li> </ul>	5 mA
<ul> <li>for signal "1" permissible range, max.</li> </ul>	0.6 A
<ul> <li>for signal "1" minimum load current</li> </ul>	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
<ul> <li>for redundant control of a load</li> </ul>	Yes
Switching frequency	
<ul> <li>with resistive load, max.</li> </ul>	100 Hz
<ul> <li>with inductive load, max.</li> </ul>	0.5 Hz
● on lamp load, max.	100 Hz
<ul> <li>of the pulse outputs, with resistive load, max.</li> </ul>	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
- Smelueu, max.	

• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	5
<ul> <li>For voltage/current measurement</li> </ul>	4
<ul> <li>For resistance/resistance thermometer measurement</li> </ul>	1
integrated channels (AI)	5; 4 x current/voltage, 1 x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
Voltage	Yes; ±10 V / 100 kΩ; 0 V to 10 V / 100 kΩ
• Current	Yes; ±20 mA / 100 $\Omega;$ 0 mA to 20 mA / 100 $\Omega;$ 4 mA to 20 mA / 100 $\Omega$
Resistance thermometer	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 $\Omega$ to 600 $\Omega$ / 10 $M\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
<ul> <li>Input resistance (0 to 10 V)</li> </ul>	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
<ul> <li>Input resistance (0 to 20 mA)</li> </ul>	100 Ω
• -20 mA to +20 mA	Yes
<ul> <li>Input resistance (-20 mA to +20 mA)</li> </ul>	100 Ω
• 4 mA to 20 mA	Yes
<ul> <li>Input resistance (4 mA to 20 mA)</li> </ul>	100 Ω
Input ranges (rated values), resistance thermometer	
• Pt 100	Yes
<ul> <li>Input resistance (Pt 100)</li> </ul>	10 ΜΩ
Input ranges (rated values), resistors	
<ul> <li>No-load voltage, typ.</li> </ul>	3.3 V
<ul> <li>Measuring current, typ.</li> </ul>	1,25 mA
• 0 to 600 ohms	Yes
<ul> <li>Input resistance (0 to 600 ohms)</li> </ul>	10 MΩ
Thermocouple (TC)	
Temperature compensation	

— parameterizable	No
Characteristic linearization	
parameterizable	Yes; by software
— for resistance thermometer	Pt 100
Cable length	
<ul> <li>shielded, max.</li> </ul>	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
<ul> <li>for voltage output two-wire connection</li> </ul>	Yes; Without compensation of the line resistances
<ul> <li>for voltage output four-wire connection</li> </ul>	No
<ul> <li>for current output two-wire connection</li> </ul>	Yes
Load impedance (in rated range of output)	
<ul> <li>with voltage outputs, min.</li> </ul>	1 kΩ
<ul> <li>with voltage outputs, capacitive load, max.</li> </ul>	0.1 µF
• with current outputs, max.	300 Ω
<ul> <li>with current outputs, inductive load, max.</li> </ul>	0.1 mH
Destruction limits against externally applied voltages an	d currents
Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
Cable length	
<ul> <li>shielded, max.</li> </ul>	200 m
Analog value generation	
Measurement principle	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign),</li> </ul>	12 bit
max.	Vac: 16.6 / 20 mg
Integration time, parameterizable	Yes; 16.6 / 20 ms
<ul> <li>Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	50 / 60 Hz
<ul> <li>permissible input frequency, max.</li> </ul>	400 Hz
······································	

<ul> <li>Conversion time (per channel)</li> </ul>	1 ms
• Time constant of the input filter	0.38 ms
<ul> <li>Basic execution time of the module (all channels released)</li> </ul>	1 ms
Settling time	
<ul> <li>for resistive load</li> </ul>	0.6 ms
<ul> <li>for capacitive load</li> </ul>	1 ms
• for inductive load	0.5 ms

#### Encoder

Connection of signal encoders	
<ul> <li>for voltage measurement</li> </ul>	Yes
• for current measurement as 2-wire transducer	Yes; with external supply
<ul> <li>for current measurement as 4-wire transducer</li> </ul>	Yes
<ul> <li>for resistance measurement with two-wire connection</li> </ul>	Yes; Without compensation of the line resistances
<ul> <li>for resistance measurement with three-wire connection</li> </ul>	No
<ul> <li>for resistance measurement with four-wire connection</li> </ul>	No
Connectable encoders	
• 2-wire sensor	Yes
<ul> <li>permissible quiescent current (2-wire sensor), max.</li> </ul>	1.5 mA

#### Temperature error (relative to input range), (+/-) 0.006 %/K Crosstalk between the inputs, min. 60 dB Repeat accuracy in steady state at 25 °C (relative to 0.06 % input range), (+/-) Output ripple (relative to output range, bandwidth 0 to 0.1 % 50 kHz), (+/-) Linearity error (relative to output range), (+/-) 0.15 % Temperature error (relative to output range), (+/-) 0.01 %/K Crosstalk between the outputs, min. 60 dB Repeat accuracy in steady state at 25 °C (relative to 0.06 % output range), (+/-) Operational error limit in overall temperature range 1 % • Voltage, relative to input range, (+/-) 1 % • Current, relative to input range, (+/-) 1 % • Resistance, relative to input range, (+/-) 1 % • Voltage, relative to output range, (+/-) 1 % • Current, relative to output range, (+/-) Basic error limit (operational limit at 25 °C) 0.8 %; Linearity error +/- 0.06 % • Voltage, relative to input range, (+/-)

<ul> <li>Current, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error +/- 0.06 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error +/- 0.2%
<ul> <li>Resistance thermometer, relative to input range, (+/-)</li> </ul>	0.8 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.8 %
• Current, relative to output range, (+/-)	0.8 %
Interference voltage suppression for $f = n x (f1 +/- 1 \%)$ ,	f1 = interference frequency
<ul> <li>Series mode interference (peak value of</li> </ul>	30 dB
interference < rated value of input range), min.	
<ul> <li>Common mode interference, min.</li> </ul>	40 dB
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
<ul> <li>Point-to-point connection</li> </ul>	No
MPI	
• Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
DP master	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No

— S7 basic communication	Yes; I blocks only
- S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— Number of DP slaves that can be	8
simultaneously activated/deactivated, max.	
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
• Transmission rate, max.	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45

Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Media redundancy	
supported	Yes
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Functionality	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
— Number of HTTP clients	5
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	Yes; OB 61
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— Shared device	Yes
— Prioritized startup	Yes
— Number of IO devices with prioritized	32
startup, max.	
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
<ul> <li>— Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128
— of which in line, max.	61

<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
— Number of IO Devices that can be	8
simultaneously activated/deactivated, max.	
— IO Devices changing during operation	Yes
(partner ports), supported	
— Number of IO Devices per tool, max.	8
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 $\mu s,$ 500 $\mu s,$ 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
• cyclic transmission	Yes
Open IE communication	

<ul> <li>Number of connections, max.</li> </ul>	8
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963,
	34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Isochronous mode	
Isochronous operation (application synchronized up	Yes; For PROFINET only
to terminal)	
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
• Number of GD loops, max.	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
<ul> <li>— Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>— Data length for connection type 11H, max.</li> </ul>	32 768 byte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte

• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5
<ul> <li>User-defined websites</li> </ul>	Yes
PROFINET CBA (at set setpoint communication load)	
<ul> <li>Setpoint for the CPU communication load</li> </ul>	50 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	30
<ul> <li>Total of all master/slave connections</li> </ul>	1 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	500
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	4 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	500 ms
- Number of incoming interconnections	100
<ul> <li>— Number of outgoing interconnections</li> </ul>	100
<ul> <li>— Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>— Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
— Data length per connection, max.	1 400 byte
Remote interconnections with cyclic transmission	
— Transmission frequency: Transmission interval, min.	10 ms
<ul> <li>— Number of incoming interconnections</li> </ul>	200
- Number of outgoing interconnections	200
<ul> <li>— Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>— Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
— Number of stations that can log on for HMI variables (PN OPC/iMap)	3; 2x PN OPC/1x iMap

— HMI variable updating	500 ms
— Number of HMI variables	200
— Data length of all HMI variables, max.	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
<ul> <li>— Number of linked PROFIBUS devices</li> </ul>	16
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	12
<ul> <li>usable for PG communication</li> </ul>	11
- reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	11
<ul> <li>usable for OP communication</li> </ul>	11
- reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	11
<ul> <li>usable for S7 basic communication</li> </ul>	8
- reserved for S7 basic communication	0
<ul> <li>— adjustable for S7 basic communication,</li> </ul>	0
min.	
<ul> <li>— adjustable for S7 basic communication, max.</li> </ul>	8
<ul> <li>usable for S7 communication</li> </ul>	10
- reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	10
• total number of instances, max.	32
<ul> <li>usable for routing</li> </ul>	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	

S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters

• Number of veriables may	
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10
Diagnostic buffer	
• present	Yes
• Number of entries, max.	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— can be set	Yes; From 10 to 499
— preset	10
Service data	
● can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	Yes
Status indicator digital output (green)	
<ul> <li>Status indicator digital input (green)</li> </ul>	Yes
Integrated Functions	
Number of counters	4; See "Technological Functions" manual
Counting frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
PID controller Number of pulse outputs	
	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological
Number of pulse outputs Limit frequency (pulse) Potential separation	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Number of pulse outputs Limit frequency (pulse)	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual) 2.5 kHz
Number of pulse outputs Limit frequency (pulse) Potential separation	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Number of pulse outputs         Limit frequency (pulse)         Potential separation         Potential separation digital inputs	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual) 2.5 kHz
Number of pulse outputs         Limit frequency (pulse)         Potential separation         Potential separation digital inputs         • Potential separation digital inputs	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual) 2.5 kHz Yes
Number of pulse outputs         Limit frequency (pulse)         Potential separation         Potential separation digital inputs         • Potential separation digital inputs         • between the channels	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual) 2.5 kHz Yes No
Number of pulse outputs         Limit frequency (pulse)         Potential separation         Potential separation digital inputs         • Potential separation digital inputs         • between the channels         • between the channels and backplane bus	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual) 2.5 kHz Yes No
Number of pulse outputs         Limit frequency (pulse)         Potential separation         Potential separation digital inputs         • Potential separation digital inputs         • between the channels         • between the channels and backplane bus         Potential separation digital outputs	Yes 4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual) 2.5 kHz Yes No Yes

• before a the share she and be shale a box	Yes
between the channels and backplane bus	165
Potential separation analog inputs	Very common for analog I/O
Potential separation analog inputs	Yes; common for analog I/O
between the channels	No
between the channels and backplane bus	Yes
Potential separation analog outputs	
<ul> <li>Potential separation analog outputs</li> </ul>	Yes; common for analog I/O
<ul> <li>between the channels</li> </ul>	No
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Permissible potential difference	
Between the inputs and MANA (UCM)	8 V DC
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
● max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm

Weights	
Weight, approx.	730 g
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