## Altivar Process

Variable Speed Drives ATV630, ATV650

## Installation Manual

06/2015


Schneider
Electric

The information provided in this documentation contains general descriptions and/or technical characteristics of the performance of the products contained herein. This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither Schneider Electric nor any of its affiliates or subsidiaries shall be responsible or liable for misuse of the information contained herein. If you have any suggestions for improvements or amendments or have found errors in this publication, please notify us.
No part of this document may be reproduced in any form or by any means, electronic or mechanical, including photocopying, without express written permission of Schneider Electric.
All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use Schneider Electric software or approved software with our hardware products may result in injury, harm, or improper operating results.
Failure to observe this information can result in injury or equipment damage.
© 2015 Schneider Electric. All rights reserved.

## Table of Contents

Safety Information ..... 5
About the Book. ..... 9
Chapter 1 Introduction ..... 11
Drive Overview ..... 12
Accessories and Options ..... 19
Steps for setting up the drive ..... 20
Preliminary Instructions ..... 21
Chapter 2 Technical Data ..... 25
2.1 Environment Data ..... 26
Temperature Conditions ..... 27
Altitude Conditions ..... 28
2.2 Mechanical Data ..... 29
Dimensions and Weights ..... 29
2.3 Electrical Data ..... 45
Drive Ratings In Normal Duty ..... 46
Drive Ratings In Heavy Duty ..... 50
Chapter 3 Drive Mounting ..... 55
Mounting Conditions ..... 56
Derating Curves ..... 63
Mounting Procedures ..... 69
Chapter 4 Drive wiring ..... 73
Wiring Instructions ..... 74
Specific Wiring Instructions For Wall Mounting Drives ..... 76
Specific Wiring Instructions For Floor Standing Drives ..... 77
Dimensioning Of Power Part Cables For Floor Standing Drives ..... 78
Cable Length Instructions ..... 80
Wiring Diagrams ..... 82
Sink / Source Switch Configuration ..... 85
Characteristics of the Power Part Terminals ..... 87
Wiring the Power Part ..... 91
Electromagnetic Compatibility ..... 100
Operation on an IT or Corner Grounded System ..... 102
Control Terminals Electrical Data ..... 105
Arrangement and Characteristics of Control Block Terminals and Communication and I/O Ports ..... 107
Wiring The Control Part ..... 109
Chapter 5 Checking Installation ..... 111
Check List Before Switching On ..... 111
Chapter 6 Maintenance ..... 113
Scheduled servicing ..... 113
Glossary ..... 115

# Safety Information 

## Important Information

## notice

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.


The addition of this symbol to a "Danger" or "Warning" safety label indicates that an electrical hazard exists which will result in personal injury if the instructions are not followed.


This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

## 4 DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING
WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

## A CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

## NOTICE

NOTICE is used to address practices not related to physical injury.

## PLEASE NOTE

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.
A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

## Qualification Of Personnel

Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation are authorized to work on and with this product. In addition, these persons must have received safety training to recognize and avoid hazards involved. These persons must have sufficient technical training, knowledge and experience and be able to foresee and detect potential hazards that may be caused by using the product, by changing the settings and by the mechanical, electrical and electronic equipment of the entire system in which the product is used. All persons working on and with the product must be fully familiar with all applicable standards, directives, and accident prevention regulations when performing such work.

This product is a drive for three-phase synchronous and asynchronous motors and intended for industrial use according to this manual. The product may only be used in compliance with all applicable safety regulations and directives, the specified requirements and the technical data. Prior to using the product, you must perform a risk assessment in view of the planned application. Based on the results, the appropriate safety measures must be implemented. Since the product is used as a component in an entire system, you must ensure the safety of persons by means of the design of this entire system (for example, machine design). Any use other than the use explicitly permitted is prohibited and can result in hazards. Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel.

## Product Related Information

Read and understand these instructions before performing any procedure with this drive.

### 4.4 DANGER

## HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation and who have received safety training to recognize and avoid hazards involved are authorized to work on and with this drive system. Installation, adjustment, repair and maintenance must be performed by qualified personnel.
- The system integrator is responsible for compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of all equipment.
- Many components of the product, including the printed circuit boards, operate with mains voltage. Do not touch. Use only electrically insulated tools.
- Do not touch unshielded components or terminals with voltage present.
- Motors can generate voltage when the shaft is rotated. Prior to performing any type of work on the drive system, block the motor shaft to prevent rotation.
- AC voltage can couple voltage to unused conductors in the motor cable. Insulate both ends of unused conductors of the motor cable.
- Do not short across the DC bus terminals or the DC bus capacitors or the braking resistor terminals.
- Before performing work on the drive system:
- Disconnect all power, including external control power that may be present.
- Place a Do Not Turn On label on all power switches.
- Lock all power switches in the open position.
- Wait 15 minutes to allow the DC bus capacitors to discharge. The DC bus LED is not an indicator of the absence of DC bus voltage that can exceed 800 Vdc .
Measure the voltage on the DC bus between the DC bus terminals (PA/+, PC/-) using a properly rated voltmeter to verify that the voltage is $<42 \mathrm{Vdc}$
- If the DC bus capacitors do not discharge properly, contact your local Schneider Electric representative. Do not repair or operate the product.
- Install and close all covers before applying voltage.

Failure to follow these instructions will result in death or serious injury.

## A WARNING

## UNEXPECTED MOVEMENT

Drive systems may perform unexpected movements because of incorrect wiring, incorrect settings, incorrect data or other errors.

- Carefully install the wiring in accordance with the EMC requirements.
- Do not operate the product with unknown or unsuitable settings or data.
- Perform a comprehensive commissioning test.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Damaged products or accessories may cause electric shock or unanticipated equipment operation.

## A. 1 DANGER

## ELECTRIC SHOCK OR UNANTICIPATED EQUIPMENT OPERATION

Do not use damaged products or accessories.
Failure to follow these instructions will result in death or serious injury.

Contact your local Schneider Electric sales office if you detect any damage whatsoever.

## A WARNING <br> LOSS OF CONTROL <br> - The designer of any control scheme must consider the potential failure modes of control paths and, for critical control functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop, overtravel stop, power outage and restart. <br> - Separate or redundant control paths must be provided for critical control functions. <br> - System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or failures of the link. <br> - Observe all accident prevention regulations and local safety guidelines (1). <br> - Each implementation of the product must be individually and thoroughly tested for proper operation before being placed into service. <br> Failure to follow these instructions can result in death, serious injury, or equipment damage.

(1) For USA: Additional information, refer to NEMA ICS 1.1 (latest edition), Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control and to NEMA ICS 7.1 (latest edition), Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems.

## NOTICE <br> DESTRUCTION DUE TO INCORRECT MAINS VOLTAGE <br> Before switching on and configuring the product, verify that it is approved for the mains voltage Failure to follow these instructions can result in equipment damage.

The metal surfaces of the product may exceed $100^{\circ} \mathrm{C}\left(212{ }^{\circ} \mathrm{F}\right)$ during operation.

## A WARNING

## HOT SURFACES

- Ensure that any contact with hot surfaces is avoided.
- Do not allow flammable or heat-sensitive parts in the immediate vicinity of hot surfaces.
- Verify that the heat dissipation is sufficient by performing a test run under maximum load conditions.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

## About the Book

## At a Glance

## Document Scope

The purpose of this document is:

- to give you mechanical and electrical information related to the Altivar Process drive,
- to show you how to install and wire this drive.

Validity Note
NOTE: The products listed in the document are not all available at the time of publication of this document online. The data, illustrations and product specifications listed in the guide will be completed and updated as the product availabilities evolve. Updates to the guide will be available for download once products are released on the market.
This documentation is valid for the Altivar Process drive.
The technical characteristics of the devices described in this document also appear online. To access this information online:

| Step | Action |
| :---: | :--- |
| 1 | Go to the Schneider Electric home page www.schneider-electric.com. |
| 2 | In the Search box type the reference of a product or the name of a product range. <br> - Do not include blank spaces in the reference or product range. <br> - To get information on grouping similar modules, use asterisks (*). |
| 3 | If you entered a reference, go to the Product Datasheets search results and click on the reference that <br> interests you. <br> If you entered the name of a product range, go to the Product Ranges search results and click on the <br> product range that interests you. |
| 4 | If more than one reference appears in the Products search results, click on the reference that interests <br> you. |
| 5 | Depending on the size of your screen, you may need to scroll down to see the data sheet. |
| 6 | To save or print a data sheet as a .pdf file, click Download XXX product datasheet. |

The characteristics that are presented in this manual should be the same as those characteristics that appear online. In line with our policy of constant improvement, we may revise content over time to improve clarity and accuracy. If you see a difference between the manual and online information, use the online information as your reference.

## Related Documents

Use your tablet or your PC to quickly access detailed and comprehensive information on all our products on www.schneider-electric.com

The internet site provides the information you need for products and solutions

- The whole catalog for detailed characteristics and selection guides
- The CAD files to help design your installation, available in over 20 different file formats
- All software and firmware to maintain your installation up to date
- A large quantity of White Papers, Environment documents, Application solutions, Specifications... to gain a better understanding of our electrical systems and equipment or automation
- And finally all the User Guides related to your drive, listed below:

| Title of Documentation | Reference Number |
| :--- | :--- |
| Altivar Process ATV600 Getting Started | EAV63253 (English), EAV63254 (French), <br> EAV63255 (German), EAV63256 (Spanish), <br> EAV64310 (Italian), EAV64298 (Chinese) |
| Altivar Process ATV600 Getting Started Annex (SCCR) | EAV64300 (English) |
| Altivar Process ATV630, ATV650 Installation Manual | EAV64301 (English), EAV64302 (French), <br> EAV64306 (German), EAV64307 (Spanish), <br> EAV63257 (Italian), EAV64317 (Chinese) |
| Altivar Process ATV630, ATV650 Programming Manual | EAV64318 (English), EAV64320 (French), <br> EAV64321 (German), EAV64322 (Spanish), <br>  <br> Altivar Process ATV600 Modbus Serial Link Manual (Embedded) <br> EAV64323 (Italian), EAV64324 (Chinese) |
| Altivar Process ATV600 Ethernet Manual (Embedded) | EAV64325 (English) |
| Altivar Process ATV600 Ethernet IP - Modbus TCP Manual <br> (VW3A3720) | EAV64327 (English) |
| Altivar Process ATV600 PROFIBUS DP manual (VW3A3607) | EAV64329 (English) |
| Altivar Process ATV600 DeviceNet manual (VW3A3609) | EAV64330 (English) |
| Altivar Process ATV600 PROFINET manual (VW3A3627) | EAV64331 (English) |
| Altivar Process ATV600 CANopen Serial Link Manual (VW3A3608, <br> 618, 628$)$ | EAV64333 (English) |
| Altivar Process ATV600 Communication Parameters | EAV64332 (English) |
| Altivar Process ATV600 Safety Function manual | EAV64334 (English) |

You can download these technical publications and other technical information from our website at www.schneider-electric.com.

## Standards and Terminology

The technical terms, terminology, and the corresponding descriptions in this manual normally use the terms or definitions in the relevant standards.
In the area of drive systems this includes, but is not limited to, terms such as error, error message, failure, fault, fault reset, protection, safe state, safety function, warning, warning message, and so on.
Among others, these standards include:

- IEC 61800 series: Adjustable speed electrical power drive systems
- IEC 61508 Ed. 2 series: Functional safety of electrical/electronic/programmable electronic safety-related
- EN 954-1 Safety of machinery - Safety related parts of control systems
- EN ISO 13849-1 \& 2 Safety of machinery - Safety related parts of control systems.
- IEC 61158 series: Industrial communication networks - Fieldbus specifications
- IEC 61784 series: Industrial communication networks - Profiles
- IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements


## Chapter 1

## Introduction

What Is in This Chapter?
This chapter contains the following topics:

| Topic | Page |
| :--- | :---: |
| Drive Overview | 12 |
| Accessories and Options | 19 |
| Steps for setting up the drive | 20 |
| Preliminary Instructions | 21 |

## Drive Overview

Frame Sizes for IP21 Products - Wall Mounting
The family of Altivar Process includes 6 frame sizes for IP21 products.

| Frame size 1 | Frame size 2 |
| :---: | :---: |
| - 3-phase 200... 240 V, 0.75... $4 \mathrm{~kW}, 1 . . .5 \mathrm{HP}$ <br> - 3-phase 380... $480 \mathrm{~V}, 0.75 \ldots 5.5 \mathrm{~kW}, 1 \ldots 7^{1 / 2} \mathrm{HP}$ | - 3-phase $200 . . .240 \mathrm{~V}, 5.5 \mathrm{~kW}, 7{ }^{1 / 2} \mathrm{HP}$ <br> - 3-phase $380 \ldots . .480 \mathrm{~V}, 7.5 \ldots 11 \mathrm{~kW}, 10 \ldots 15 \mathrm{HP}$ |
|  |  |
| ATV630U07M3...U40M3, ATV630U07N4...U55N4 | ATV630U55M3, ATV630U75N4, ATV630D11N4 |


| Frame size 3 | Frame size 4 |
| :---: | :---: |
| - 3-phase 200 ... $240 \mathrm{~V}, 7.5 \mathrm{~kW}, 10 \mathrm{HP}, 11 \mathrm{~kW}, 15 \mathrm{HP}$ <br> - 3-phase 380 ... $480 \mathrm{~V}, 15$... $22 \mathrm{~kW}, 20$... 30 HP | - 3-phase 200 ... 240 V 15 ... $22 \mathrm{~kW}, 20 . . .30 \mathrm{HP}$ <br> - 3-phase $380 . . .480 \mathrm{~V}, 30 . . .45 \mathrm{~kW}, 40$... 60 HP |
|  |  |
| ATV630U75M3, ATV630D11M3, ATV630D15N4...D22N4 | ATV630D15M3...ATV630D22M3, ATV630D30N4...ATV630D45N4 |


| Frame size 5 | Frame size 6 |
| :---: | :---: |
| - 3-phase 200... 240 V, $30 . . .45 \mathrm{~kW}, 40 . . .60 \mathrm{HP}$ <br> - 3-phase $380 \ldots 480 \mathrm{~V}, 55,75$ and $90 \mathrm{~kW}, 75,100$ and 125 HP | - 3-phase 200... 240 V, 55 and 75 kW - 75... 100 HP <br> - 3-phase 380... 480 V, 110... 160 kW - 150... 250 HP |
|  |  |
| ATV630D30M3...D45M3, ATV630D55N4...D90N4 | ATV630D55M3, ATV630D75M3, ATV630C11N4...C16N4, |

Frame Sizes for IP55 Products - Wall Mounting
The family of Altivar Process includes 3 frame sizes for IP55 products, with or without integrated load switch.

| Frame size A |
| :--- | :--- |
| 3-phase 380...480 V, 0.75...22 kW, 1...30 HP, |
| with or without Vario load switch |


| Frame size B | Frame size C |
| :--- | :--- | :--- |
| 3-phase 380...480 V, 30...45 kW, 40...60 HP, with or <br> without Vario load switch | $\bullet$ <br> 3-phase 380...480 V, 55...90 kW, 75...125 HP, with or <br> without Vario load switch |

Frame Sizes for IP21 Products - Floor Standing
The family of Altivar Process includes 2 frame sizes for IP21 products.

| Frame size FS1 | Frame size FS2 |
| :---: | :---: |
| - 3-phase 380... 440 V, 110... 160 kW | - 3-phase 380... $440 \mathrm{~V}, 200 . .315 \mathrm{~kW}$ |
|  |  |

Frame Sizes for IP54 Products - Floor Standing
The family of Altivar Process includes 2 frame sizes for IP54 products.

| Frame size FSA | Frame size FSB |
| :--- | :--- | :--- |
| 3-phase $380 \ldots 440 \mathrm{~V}, 110 \ldots 160 \mathrm{~kW}$ | 3-phase $380 \ldots 440 \mathrm{~V}, 200 \ldots 315 \mathrm{~kW}$ |

Catalog Number Description


NOTE: see the catalog for possible combinations.
NOTE: ATV6•••••N4F drives voltage range: 380... 480 Vac ).

Nameplate example
The nameplate contains the following data:


[^0]
## Accessories and Options

Introduction
Altivar Process drives are designed to take numerous accessories and options to increase their functionality. For a detailed description and catalog numbers, refer to the Catalog on schneiderelectric.com

All accessories and options come with an instruction sheet to help installation and commissioning. Therefore you will only find here a short product description.

## Accessories

## Drive

- Fan replacement kit
- External braking resistors


## Graphic display terminal

- Remote mounting kit for mounting on enclosure door
- Multidrop connection accessories for connecting several drives to the RJ45 terminal port


## Drive mounting kits

- Flush-mounting kit (see page 57) for separate air flow

IP upgrade

- Metal conduit box for size 6 product for IP21 degree of protection on bottom side



## Modbus Communication tools

- Wifi dongle
- Bluetooth dongle
- USB to Modbus adapter

Option Modules

## I/O extension

- Digital and analog I/O module
- Relay output module


## Communication

- EtherNet/IP and Modbus TCP dual port
- CANopen daisy chain
- CANopen SUB-D
- CANopen screw terminal block
- PROFINET
- PROFIBUS DP V1
- DeviceNet

Filters

## Passive filters

## EMC input filters

## Output filters

- dv/dt filters
- Sinus filters

Steps for setting up the drive

Procedure


## Preliminary Instructions

Handling and Storage

## A WARNING

## DANGEROUS HANDLING

- Do not handle a damaged packaging.
- Follow the handling instructions.
- Open and handle the packaging with care.

Failure to follow these instructions can result in death, serious injury, or equipment damage.
To help protect the drive before installation, handle and store the device in its packaging. Ensure that the ambient conditions are acceptable.

Handling the Wall Mounting Drives
Altivar Process drives of frame size A, and frame sizes 1 up to 3 can be removed from their packaging and installed without a handling device.
Higher drive frame sizes require a handling device; for this reason, these drives all have lifting lugs.


Handling the Floor Standing Drives

|  |
| :--- |
| RISK OF TOPPLING |
| The high centre of gravity results in an increased risk of toppling. |
| Before handling the drive with a forklift, install and tighten straps to ensure a tight connection with the |
| palet. |
| Failure to follow these instructions can result in death, serious injury, or equipment damage. |



Before installation the drive should be packaged during movement and storage to help to protect the device.
When the drive is in its final position, remove the tightening straps and unscrew the screws on the pallet.

Hoisting the Floor Standing Drives
The drives are equipped with lifting lugs for handling with a hoist. They are provided for hooking the crane hook and can be removed after final placement


Perform the following actions to install the drive

| Step | Action |
| :---: | :--- |
| 1 | Attach the crane hooks. |
| 2 | Remove the straps and the screws attaching the drive to the palet. |
| 3 | Position the drive to its final position |

Check the Delivery of the Drive
Damaged products or accessories may cause electric shock or unanticipated equipment operation.

### 4.4 DANGER

## ELECTRIC SHOCK OR UNANTICIPATED EQUIPMENT OPERATION

Do not use damaged products or accessories.
Failure to follow these instructions will result in death or serious injury.

Contact your local Schneider Electric sales office if you detect any damage whatsoever.

| Step | Action |
| :---: | :--- |
| 1 | Remove the drive from the packaging and verify that it has not been damaged |
| 2 | Verify that the catalog number printed on the nameplate (see page 18) corresponds to the <br> purchase order. |

## Chapter 2

## Technical Data

What Is in This Chapter?
This chapter contains the following sections:

| Section | Topic | Page |
| :--- | :--- | :---: |
| 2.1 | Environment Data | 26 |
| 2.2 | Mechanical Data |  |
| 2.3 | Electrical Data | 29 |

## Section 2.1

## Environment Data

What Is in This Section?
This section contains the following topics:

| Topic | Page |
| :--- | :---: |
| Temperature Conditions | 27 |
| Altitude Conditions | 28 |

## Temperature Conditions

## Climatic Environmental Conditions for Transportation and Storage

The environment during transportation and storage must be dry and free from dust.

| Storage Temperature | Wall mounting drives | ${ }^{\circ} \mathrm{C}$ | -40... 70 |
| :---: | :---: | :---: | :---: |
|  |  | ${ }^{\circ} \mathrm{F}$ | -40... 158 |
|  | Floor standing drives | ${ }^{\circ} \mathrm{C}$ | -25... 70 |
|  |  | ${ }^{\circ} \mathrm{F}$ | -13... 158 |
| Transportation Temperature | Wall mounting drives | ${ }^{\circ} \mathrm{C}$ | -40... 70 |
|  |  | ${ }^{\circ} \mathrm{F}$ | -40... 158 |
|  | Floor standing drives | ${ }^{\circ} \mathrm{C}$ | -25... 70 |
|  |  | ${ }^{\circ} \mathrm{F}$ | -13... 158 |
| Relative humidity |  | \% | 5... 95 |

Climatic Environmental Conditions for Operation
The maximum permissible ambient temperature during operation depends on the mounting distances between the devices and on the required power. Observe the pertinent instructions in the chapter Drive Mounting (see page 55).

| Frame sizes 1...6 <br> Wall mounting drives | Temperature without derating | ${ }^{\circ} \mathrm{C}$ | -15... 50 |
| :---: | :---: | :---: | :---: |
|  |  | ${ }^{\circ} \mathrm{F}$ | 5... 122 |
|  | Temperature with derating of output power (1) | ${ }^{\circ} \mathrm{C}$ | Up to 60 |
|  |  | ${ }^{\circ} \mathrm{F}$ | Up to 140 |
| Frame sizes A...C Wall mounting drives | Temperature without derating | ${ }^{\circ} \mathrm{C}$ | -15... 40 |
|  |  | ${ }^{\circ} \mathrm{F}$ | 5... 104 |
|  | Temperature with derating of output power (1) | ${ }^{\circ} \mathrm{C}$ | Up to 50 |
|  |  | ${ }^{\circ} \mathrm{F}$ | Up to 122 |
| All frame sizes Floor standing drives | Temperature without derating | ${ }^{\circ} \mathrm{C}$ | 0... 40 |
|  |  | ${ }^{\circ} \mathrm{F}$ | 32... 104 |
|  | Temperature with derating of output power (1) | ${ }^{\circ} \mathrm{C}$ | Up to 50 |
|  |  | ${ }^{\circ} \mathrm{F}$ | Up to 122 |
| All products | Relative humidity without condensing | \% | 5... 95 |

(1) Refer to Derating Curves section (see page 63).

## Altitude Conditions

## Operating Altitude

Operating possibilities according to the altitude

| Altitude | Supply voltage | Supply Electrical Network |  |  | Derating |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | TT/TN | IT (2) | CornerGrounded (2) |  |
| Up to 1000 m (3300 ft) | 200.. 240 V | $\underline{V}$ | $\checkmark$ | $\boldsymbol{V}$ | 0 |
|  | 380..480 V (1) | $\underline{L}$ | $\boldsymbol{V}$ | $\underline{\nu}$ | 0 |
| 1000... 2000 m (3300... 6600 ft ) | $200 . .240 \mathrm{~V}$ | $\checkmark$ | $\boldsymbol{V}$ | $\boldsymbol{V}$ | $\boldsymbol{V}$ |
|  | $380 . .480 \mathrm{~V}$ (1) | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| 2000... 3800 m (6600... 12400 ft ) | 200.240 V | $\checkmark$ | $\checkmark$ | $\boldsymbol{V}$ | $\boldsymbol{V}$ |
|  | $380 . .480 \mathrm{~V}$ (1) | $\boldsymbol{V}$ | $\checkmark$ | - | $\boldsymbol{V}$ |
| 3800...4800 m (12400... 15700 ft$)$ | 200.. 240 V | $\boldsymbol{V}$ | $\boldsymbol{V}$ | $\boldsymbol{V}$ | $\checkmark$ |
|  | $380 . .480 \mathrm{~V}$ (1) | $\boldsymbol{V}$ | - | - | $\boldsymbol{V}$ |

(1) The voltage of floor standing drives ATV $\bullet \cdot 0 \bullet \cdots$ N4F is limited to 440 Vac .
(2) The floor standing drives ATV $\bullet \cdot 0 \bullet \bullet N 4 F$ are not intended to operate on an IT or Corner-Grounded system as defined in the Operation on an IT or Corner Grounded System chapter (see page 102).

## Legend:

$\boldsymbol{\swarrow}$ : Derate the nominal current of the drive by $1 \%$ for each additional 100 m .
o: Without derating
-: Not applicable

## Section 2.2

## Mechanical Data

## Dimensions and Weights

About the drawings
All drawings CAD files can be downloaded from www.schneider-electric.com

## Frame Size 1

IP21 I UL Type 1 Drives - Side and Front View


Drives without IP21 top cover - Side and Rear View
mm



Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV630U07M3, ATV630U15M3 | $4.3(9.5)$ |
| ATV630U07N4...U22N4, U22M3...U30M3 | $4.5(9.9)$ |
| ATV630U30N4, ATV630U40N4, ATV630U40M3 | $4.6(10.1)$ |
| ATV630U55N4 | $4.7(10.4)$ |

IP21 / UL Type 1 Drives - Side and Front View


Drives without IP21 top cover - Side and Rear View


Weights

| Catalog Number | Weight in kg (Ib) |
| :--- | :--- |
| ATV630U75N4, ATV630D11N4 <br> ATV630U55M3 | 7.7 (17) |

## Frame size 3

IP21 / UL Type 1 Drives - Front and Side View
mm


Drives without IP21 top cover - Side and Rear View
$\frac{\mathrm{mm}}{\mathrm{in}}$.


Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV630U75M3 | $13.8(30.4)$ |
| ATV630D11M3 | $13.8(30.4)$ |
| ATV630D15N4 | $13.6(30)$ |
| ATV630D18N4 | $14.2(31.3)$ |
| ATV630D22N4 | $14.3(31.5)$ |

IP21 I UL Type 1 Drives - Side, Front and Rear View


Drives IP21 without top cover - Side and Rear View


## Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV630D15M3...D22M3 | $27.3(60.2)$ |
| ATV630D30N4 | $28(61.7)$ |
| ATV630D37N4 | $28.2(62.2)$ |
| ATV630D45N4 | $28.7(63.3)$ |

## Frame size 5

IP21 / UL Type 1 Drives - Side and Front View


Drives without IP21 top cover - Side and Rear View


## Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV630D30M3...D45M3 | $56.6(124.8)$ |
| ATV630D55N4 | $56.5(124.6)$ |
| ATV630D75N4 | $58(127.9)$ |
| ATV630D90N4 | $58.5(129)$ |

## Frame size 6

IP20 On Top and IP00 on bottom Drives - Side and Front View


IP21 On Top and IP00 on bottom Drives - Side and Front View



NOTE: Lower Conduit Box part sold separately. This part enables wall mounting of the product. It provides IP21 protection degree on the bottom side and UL type 1 protection degree.


## Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV630C11N4...ATV630C16N4 | $82(181)$ |
| ATV630D55M3, ATV630D75M3 | $80(176)$ |

Frame Size A Without Load Switch


ATV650U07N4, U15N4, U22N4, U30N4, U40N4, U55N4: a = 272 mm (10.7 in.) ATV650U75N4, D11N4, D15N4, D18N4, D22N4: $\mathrm{a}=299 \mathrm{~mm}$ (11.8 in.)

Frame Size A With Load Switch


ATV650U07N4E, U15N4E, U22N4E, U30N4E, U40N4E, U55N4E: $\mathrm{a}=300 \mathrm{~mm}$ (11.8 in.) ATV650U75N4E, D11N4E, D15N4E, D18N4E, D22N4E: $\mathrm{a}=330 \mathrm{~mm}$ (13 in.)

## Weights

| Catalog Number | Weight in $\mathbf{~ k g ~ ( l b ) ~}$ |
| :--- | :--- |
| ATV650U07N4 $\bullet$..ATV650U22N4• | $10.5(23.1)$ |
| ATV650U30N4•, ATV650U40N4• | $10.6(23.4)$ |
| ATV650U55N4• | $10.7(23.6)$ |
| ATV650U75N4•, ATV650D11N4• | $13.7(30.2)$ |
| ATV650D15N4• | $19.6(43.2)$ |
| ATV650D18N4•, ATV650D22N4• | $20.6(45.4)$ |

Frame Size B Without Load Switch


Frame Size B With Load Switch


## Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV650D30N4...ATV650D45N4 | $50(110.2)$ |
| ATV650D30N4E...ATV650D45N4E | $52(114.6)$ |

Frame Size C Without Load Switch


Frame size C With Load Switch


Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV650D55N4...ATV650D75N4 | $87(191.8)$ |
| ATV650D55N4E...ATV650D75N4E | $89.3(196.9)$ |
| ATV650D90N4 | $87.7(193.3)$ |
| ATV650D90N4E | $90(198.4)$ |

Floor Standing - Frame Size FS1 and FSA
IP 21 Drives - Side and Front View


IP 54 Drives - Side and Front View


Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV630C11N4F...ATV630C16N4F | $300(661.4)$ |
| ATV650C11N4F...ATV650C16N4F | $310(683.4)$ |

Floor Standing - Frame Size FS2 and FSB
IP 21 Drives - Side and Front View


IP 54 Drives - Side and Front View


Weights

| Catalog Number | Weight in kg (lb) |
| :--- | :--- |
| ATV630C20N4F...ATV630C31N4F | $400(882)$ |
| ATV650C20N4F...ATV650C31N4F | $420(926)$ |

## Section 2.3

## Electrical Data

What Is in This Section?
This section contains the following topics:

| Topic | Page |
| :--- | :---: |
| Drive Ratings In Normal Duty | 46 |
| Drive Ratings In Heavy Duty | 50 |

## Drive Ratings In Normal Duty

Normal Duty
Normal duty values are given for applications requiring a slight overload (up to $110 \%$ ).

IP21 / UL Type 1 Products 3-Phase Power Part Supply 200... 240 Vac $50 / 60 \mathrm{~Hz}$
Power And Current Ratings

| Catalog Number and Frame Size (S•) |  | Nominal Power (1) |  | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current | Apparent Power <br> kVA | Max. Inrush Current (2) <br> A | Nominal Current (1) <br> A | Max. <br> Transient current (1) <br> (3) <br> A |
|  |  | At <br> 200 Vac <br> A |  |  |  |  | At <br> 240 Vac <br> A |
|  |  | kW |  |  |  |  |  | HP |
| ATV630U07M3 | S1 |  | 0.75 | 1 | 3 | 2.6 | 1.1 | 4.3 | 4.6 | 5.1 |
| ATV630U15M3 | S1 | 1.5 | 2 | 5.9 | 5 | 2.1 | 4.3 | 8 | 8.8 |
| ATV630U22M3 | S1 | 2.2 | 3 | 8.4 | 7.2 | 3.0 | 4.3 | 11.2 | 12.3 |
| ATV630U30M3 | S1 | 3 | - | 11.5 | 9.9 | 4.1 | 17.5 | 13.7 | 15.1 |
| ATV630U40M3 | S1 | 4 | 5 | 15.1 | 12.9 | 5.4 | 17.6 | 18.7 | 20.6 |
| ATV630U55M3 | S2 | 5.5 | $7^{1 / 2}$ | 20.2 | 17.1 | 7.1 | 30.9 | 25.4 | 27.9 |
| ATV630U75M3 | S3 | 7.5 | 10 | 27.1 | 22.6 | 9.4 | 39.3 | 32.7 | 36. |
| ATV630D11M3 | S3 | 11 | 15 | 39.3 | 32.9 | 13.7 | 39.3 | 46.8 | 51.5 |
| ATV630D15M3 | S4 | 15 | 20 | 52.6 | 45.5 | 18.9 | 64.6 | 63.4 | 69.7 |
| ATV630D18M3 | S4 | 18.5 | 25 | 66.7 | 54.5 | 22.7 | 71.3 | 78.4 | 86.2 |
| ATV630D22M3 | S4 | 22 | 30 | 76 | 64.3 | 26.7 | 70.9 | 92.6 | 101.9 |
| ATV630D30M3 | S5 | 30 | 40 | 104.7 | 88.6 | 36.8 | 133.3 | 123 | 135.3 |
| ATV630D37M3 | S5 | 37 | 50 | 128 | 107.8 | 44.8 | 133.3 | 149 | 163.9 |
| ATV630D45M3 | S5 | 45 | 60 | 155.1 | 130.4 | 54.2 | 175 | 176 | 193.6 |
| ATV630D55M3 | S6 | 55 | 75 | 189 | 161 | 61.1 | 168.2 | 211 | 232.1 |
| ATV630D75M3 | S6 | 75 | 100 | 256 | 215 | 83.7 | 168.2 | 282 | 310.2 |

(1) The switching frequency is adjustable:

- From 2... 12 kHz for drive frame sizes 1 to 4 , rated value: 4 kHz
- From $1 \ldots 8 \mathrm{kHz}$ for drive frame sizes 5 and 6, rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $110 \%$ of nominal current.

IP21 / UL Type 1 Products 3-Phase Power Part Supply 380... 480 Vac 50/60 Hz
Power And Current Ratings

| Catalog Number and Frame Size (S•) |  | Nominal Power (1) |  | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current | Apparent Power <br> kVA | Max. <br> Inrush <br> Current (2) <br> A | Nominal Current (1) <br> A | Max. <br> Transient current (1) (3) A |
|  |  | At <br> 380 Vac <br> A |  |  |  |  | At <br> 480 Vac <br> A |
|  |  | kW |  |  |  |  |  | HP |
| ATV630U07N4 | S1 |  | 0.75 | 1 | 1.5 | 1.3 | 1.1 | 8 | 2.2 | 2.4 |
| ATV630U15N4 | S1 | 1.5 | 2 | 3 | 2.6 | 2.2 | 8.3 | 4 | 4.4 |
| ATV630U22N4 | S1 | 2.2 | 3 | 4.3 | 3.8 | 3.2 | 8.4 | 5.6 | 6.2 |
| ATV630U30N4 | S1 | 3 | - | 5.8 | 5.1 | 4.2 | 31.5 | 7.2 | 7.9 |
| ATV630U40N4 | S1 | 4 | 5 | 7.6 | 6.7 | 5.6 | 32.2 | 9.3 | 10.2 |
| ATV630U55N4 | S1 | 5.5 | $7^{1 / 2}$ | 10.4 | 9.1 | 7.6 | 33.2 | 12.7 | 14 |
| ATV630U75N4 | S2 | 7.5 | 10 | 13.8 | 11.9 | 9.9 | 39.9 | 16.5 | 18.2 |
| ATV630D11N4 | S2 | 11 | 15 | 19.8 | 17 | 14.1 | 40.4 | 23.5 | 25.9 |
| ATV630D15N4 | S3 | 15 | 20 | 27 | 23.3 | 19.4 | 74.5 | 31.7 | 34.9 |
| ATV630D18N4 | S3 | 18.5 | 25 | 33.4 | 28.9 | 24 | 75.5 | 39.2 | 43.1 |
| ATV630D22N4 | S3 | 22 | 30 | 39.6 | 34.4 | 28.6 | 76 | 46.3 | 50.9 |
| ATV630D30N4 | S4 | 30 | 40 | 53.3 | 45.9 | 38.2 | 83 | 61.5 | 67.7 |
| ATV630D37N4 | S4 | 37 | 50 | 66.2 | 57.3 | 47.6 | 92 | 74.5 | 82 |
| ATV630D45N4 | S4 | 45 | 60 | 79.8 | 69.1 | 57.4 | 110 | 88 | 96.8 |
| ATV630D55N4 | S5 | 55 | 75 | 97.2 | 84.2 | 70 | 176 | 106 | 116.6 |
| ATV630D75N4 | S5 | 75 | 100 | 131.3 | 112.7 | 93.7 | 187 | 145 | 159.5 |
| ATV630D90N4 | S5 | 90 | 125 | 156.2 | 135.8 | 112.9 | 236 | 173 | 190.3 |
| ATV630C11N4 | S6 | 110 | 150 | 201 | 165 | 121.8 | 325 | 211 | 232 |
| ATV630C13N4 | S6 | 132 | 200 | 237 | 213 | 161.4 | 325 | 250 | 275 |
| ATV630C16N4 | S6 | 160 | 250 | 284 | 262 | 201.3 | 325 | 302 | 332 |

(1) The switching frequency is adjustable:

- From 2... 12 kHz for drive frame sizes 1 to 4 , rated value: 4 kHz
- From $1 \ldots 8 \mathrm{kHz}$ for drive frame sizes 5 and 6 , rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $110 \%$ of nominal current.

IP21 Products 3-Phase Power Part Supply 380... 440 Vac $50 / 60 \mathrm{~Hz}$ - Floor standing Power And Current Ratings

| Catalog Number | Nominal | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current |  | Apparent Power | Max. <br> Inrush <br> Current <br> (2) | Nominal Current (1) | Max. <br> Transient current (1) (3) |
|  |  | At 380 Vac | At 400 Vac |  |  |  |  |
|  | kW | A | A | kVA | A | A | A |
| ATV630C11N4F | 110 | 207 | 195 | 135 | 187 | 211 | 232 |
| ATV630C13N4F | 132 | 250 | 232 | 161 | 187 | 250 | 275 |
| ATV630C16N4F | 160 | 291 | 277 | 192 | 187 | 302 | 332 |
| ATV630C20N4F | 200 | 369 | 349 | 242 | 345 | 370 | 407 |
| ATV630C25N4F | 250 | 453 | 432 | 299 | 345 | 477 | 524 |
| ATV630C31N4F | 315 | 566 | 538 | 373 | 345 | 590 | 649 |

(1) The switching frequency is adjustable from $2 \ldots . .8 \mathrm{kHz}$ with a rated value of 2.5 kHz For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $110 \%$ of nominal current.

IP55 Products 3-Phase Power Part Supply 380... 480 Vac $50 / 60 \mathrm{~Hz}$
Power And Current Ratings

| Catalog Number and Frame Size (S•) |  | Nominal Power(1) |  | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current | Apparent Power | Max. <br> Inrush Current (2) | Nominal Current <br> (1) | Max. <br> Transient current (1) <br> (3) |
|  |  | At 380 Vac |  |  |  |  | At 480 Vac |
|  |  | kW | HP | A | A | kVA | A | A | A |
| ATV650U07N4 | SA |  |  | 0.75 | 1 | 1.5 | 1.3 | 1.1 | 8 | 2.2 | 2.4 |
| ATV650U15N4 | SA |  |  | 1.5 | 2 | 3 | 2.6 | 2.2 | 8.3 | 4 | 4.4 |
| ATV650U22N4 | SA | 2.2 | 3 | 4.3 | 3.8 | 3.2 | 8.4 | 5.6 | 6.2 |
| ATV650U30N4 | SA | 3 | - | 5.8 | 5.1 | 4.2 | 31.5 | 7.2 | 7.9 |
| ATV650U40N4 | SA | 4 | 5 | 7.6 | 6.7 | 5.6 | 32.2 | 9.3 | 10.2 |
| ATV650U55N4 | SA | 5.5 | $7^{1 / 2}$ | 10.4 | 9.1 | 7.6 | 33.2 | 12.7 | 14 |
| ATV650U75N4 | SA | 7.5 | 10 | 13.8 | 11.9 | 9.9 | 39.9 | 16.5 | 18.2 |
| ATV650D11N4 | SA | 11 | 15 | 19.8 | 17 | 14.1 | 40.4 | 23.5 | 25.9 |
| ATV650D15N4 | SA | 15 | 20 | 27 | 23.3 | 19.4 | 74.5 | 31.7 | 34.9 |
| ATV650D18N4 | SA | 18.5 | 25 | 33.4 | 28.9 | 24 | 75.5 | 39.2 | 43.1 |
| ATV650D22N4 | SA | 22 | 30 | 39.6 | 34.4 | 28.6 | 76 | 46.3 | 50.9 |
| ATV650D30N4 | SB | 30 | 40 | 53.3 | 45.9 | 38.2 | 83 | 61.5 | 67.7 |
| ATV650D37N4 | SB | 37 | 50 | 66.2 | 57.3 | 47.6 | 92 | 74.5 | 82 |
| ATV650D45N4 | SB | 45 | 60 | 79.8 | 69.1 | 57.4 | 110 | 88 | 96.8 |
| ATV650D55N4 | SC | 55 | 75 | 97.2 | 84.2 | 70 | 176 | 106 | 116.6 |
| ATV650D75N4 | SC | 75 | 100 | 131.3 | 112.7 | 93.7 | 187 | 145 | 159.5 |
| ATV650D90N4 | SC | 90 | 125 | 156.2 | 135.8 | 112.9 | 236 | 173 | 190.3 |
| (1) The switching frequency is adjustable: <br> - From $2 \ldots .12 \mathrm{kHz}$ for drive frame sizes $A$ and $B$, rated value: 4 kHz <br> - From 1... 8 kHz for drive frame size C , rated value: 2.5 kHz <br> For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs. <br> (2) Peak current when power is switched On, for the maximum supply mains voltage. <br> (3) The drive is designed to run up to 60 s at $110 \%$ of nominal current. |  |  |  |  |  |  |  |  |  |

IP54 Products 3-Phase Power Part Supply 380... 440 Vac $50 / 60 \mathrm{~Hz}$ - Floor standing Power And Current Ratings

| Catalog Number | Nominal Power (1) | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current |  | Apparent Power | Max. <br> Inrush <br> Current <br> (2) | Nominal Current (1) | Max. <br> Transient current (1) <br> (3) |
|  |  | At 380 Vac | At 400 Vac |  |  |  |  |
|  | kW | A | A | kVA | A | A | A |
| ATV650C11N4F | 110 | 207 | 195 | 135 | 187 | 211 | 232 |
| ATV650C13N4F | 132 | 250 | 232 | 161 | 187 | 250 | 275 |
| ATV650C16N4F | 160 | 291 | 277 | 192 | 187 | 302 | 332 |
| ATV650C20N4F | 200 | 369 | 349 | 242 | 345 | 370 | 407 |
| ATV650C25N4F | 250 | 453 | 432 | 299 | 345 | 477 | 524 |
| ATV650C31N4F | 315 | 566 | 538 | 373 | 345 | 590 | 649 |

(1) The switching frequency is adjustable from $2 \ldots . .8 \mathrm{kHz}$ with a rated value of 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $110 \%$ of nominal current.

Floor Standing Drives - Fuse and Circuit-breaker Ratings

| Catalog Number | Nominal <br> Power | Upstream Cables |  | Internal Circuits |
| :--- | :--- | :--- | :--- | :--- |
|  |  | Circuit-breaker I ${ }_{\text {therm }}$ | aR fuse |  |
|  | kW | A | A | A |
| ATV6•0C11N4F | 110 | 250 | 230 | 250 |
| ATV6•0C13N4F | 132 | 300 | 280 | 315 |
| ATV6•0C16N4F | 160 | 315 | 315 | 350 |
| ATV6•0C20N4F | 200 | 400 | 400 | $2 \times 250$ |
| ATV6•0C25N4F | 250 | 500 | 500 | $2 \times 315$ |
| ATV6•0C31N4F | 315 | 630 | 630 | $2 \times 400$ |

## Drive Ratings In Heavy Duty

Heavy Duty
Heavy-duty values are given for applications requiring a significant overload (up to $150 \%$ ).

IP21 / UL Type 1 Products 3-Phase Power Part Supply 200... 240 Vac $50 / 60 \mathrm{~Hz}$
Power And Current Ratings

| Catalog Number and Frame Size (S•) |  | Nominal Power (1) |  | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current | Apparent Power <br> kVA | Max. <br> Inrush Current (2) <br> A | Nominal Current (1) <br> A | Max. <br> Transient current (1) (3) <br> A |
|  |  | $\begin{aligned} & \text { At } \\ & 200 \mathrm{Vac} \end{aligned}$ |  |  |  |  | $\begin{aligned} & \text { At } \\ & 240 \mathrm{Vac} \end{aligned}$ |
|  |  | kW |  |  |  |  | HP | A | A |
| ATV630U07M3 | S1 |  |  | 0.4 | 1/2 | 1.7 | 1.5 | 0.6 | 4.3 | 3.3 | 5 |
| ATV630U15M3 | S1 |  |  | 0.8 | 1 | 3.3 | 3 | 1.2 | 4.3 | 4.6 | 6.9 |
| ATV630U22M3 | S1 | 1.5 | 2 | 6 | 5.3 | 2.2 | 4.3 | 8 | 12 |
| ATV630U30M3 | S1 | 2.2 | 3 | 8.7 | 7.6 | 3.2 | 17.5 | 11.2 | 16.8 |
| ATV630U40M3 | S1 | 3 | - | 11.7 | 10.2 | 4.2 | 17.6 | 13.7 | 20.6 |
| ATV630U55M3 | S2 | 4 | 5 | 15.1 | 13 | 5.4 | 30.9 | 18.7 | 28.1 |
| ATV630U75M3 | S3 | 5.5 | $7^{1 / 2}$ | 20.1 | 16.9 | 7 | 39.3 | 25.4 | 38.1 |
| ATV630D11M3 | S3 | 7.5 | 10 | 27.2 | 23.1 | 9.6 | 39.3 | 32.7 | 49.1 |
| ATV630D15M3 | S4 | 11 | 15 | 40.1 | 34.3 | 14.3 | 64.6 | 46.8 | 70.2 |
| ATV630D18M3 | S4 | 15 | 20 | 53.1 | 44.9 | 18.7 | 71.3 | 63.4 | 95.1 |
| ATV630D22M3 | S4 | 18.5 | 25 | 64.8 | 54.5 | 22.7 | 70.9 | 78.4 | 117.6 |
| ATV630D30M3 | S5 | 22 | 30 | 78.3 | 67.1 | 27.9 | 133.3 | 92.6 | 138.9 |
| ATV630D37M3 | S5 | 30 | 40 | 104.7 | 88.6 | 36.8 | 133.3 | 123 | 184.5 |
| ATV630D45M3 | S5 | 37 | 50 | 128.5 | 108.5 | 45.1 | 175 | 149 | 223.5 |
| ATV630D55M3 | S6 | 45 | 60 | 156 | 134 | 50 | 168.2 | 176 | 264 |
| ATV630D75M3 | S6 | 55 | 75 | 189 | 161 | 61.1 | 168.2 | 211 | 316.5 |

(1) The switching frequency is adjustable:

- From $2 \ldots 12 \mathrm{kHz}$ for drive frame sizes 1 to 4 , rated value: 4 kHz
- From $1 \ldots . .8 \mathrm{kHz}$ for drive frame sizes 5 and 6 , rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $150 \%$ of nominal current.

IP21 / UL Type 1 Products 3-Phase Power Part Supply 380... 480 Vac 50/60 Hz
Power And Current Ratings

| Catalog Number and Frame Size (S•) |  | Nominal Power(1) |  | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current | Apparent Power <br> kVA | Max. <br> Inrush <br> Current <br> (2) A | Nominal Current (1) <br> A | Max. <br> Transient current (1) (3) <br> A |
|  |  | At <br> $380 ~ V a c$ <br> A |  |  |  |  | At <br> 480 Vac <br> A |
|  |  | kW |  |  |  |  |  | HP |
| ATV630U07N4 | S1 |  | 0.37 | 1/2 | 0.9 | 0.8 | 0.7 | 8 | 1.5 | 2.3 |
| ATV630U15N4 | S1 | 0.75 | 1 | 1.7 | 1.5 | 1.2 | 8.3 | 2.2 | 3.3 |
| ATV630U22N4 | S1 | 1.5 | 2 | 3.1 | 2.9 | 2.4 | 8.4 | 4 | 6 |
| ATV630U30N4 | S1 | 2.2 | 3 | 4.5 | 4.0 | 3.3 | 31.5 | 5.6 | 8.4 |
| ATV630U40N4 | S1 | 3 | - | 6.0 | 5.4 | 4.5 | 32.2 | 7.2 | 10.8 |
| ATV630U55N4 | S1 | 4 | 5 | 8 | 7.2 | 6.0 | 33.2 | 9.3 | 14 |
| ATV630U75N4 | S2 | 5.5 | $7^{1 / 2}$ | 10.5 | 9.2 | 7.6 | 39.9 | 12.7 | 19.1 |
| ATV630D11N4 | S2 | 7.5 | 10 | 14.1 | 12.5 | 10.4 | 40.4 | 16.5 | 24.8 |
| ATV630D15N4 | S3 | 11 | 15 | 20.6 | 18.1 | 15 | 74.5 | 23.5 | 35.3 |
| ATV630D18N4 | S3 | 15 | 20 | 27.7 | 24.4 | 20.3 | 75.5 | 31.7 | 47.6 |
| ATV630D22N4 | S3 | 18.5 | 25 | 34.1 | 29.9 | 24.9 | 76 | 39.2 | 58.8 |
| ATV630D30N4 | S4 | 22 | 30 | 40.5 | 35.8 | 29.8 | 83 | 46.3 | 69.5 |
| ATV630D37N4 | S4 | 30 | 40 | 54.8 | 48.3 | 40.2 | 92 | 61.5 | 92.3 |
| ATV630D45N4 | S4 | 37 | 50 | 67.1 | 59 | 49.1 | 110 | 74.5 | 111.8 |
| ATV630D55N4 | S5 | 45 | 60 | 81.4 | 71.8 | 59.7 | 176 | 88 | 132 |
| ATV630D75N4 | S5 | 55 | 75 | 98.9 | 86.9 | 72.2 | 187 | 106 | 159 |
| ATV630D90N4 | S5 | 75 | 100 | 134.3 | 118.1 | 98.2 | 236 | 145 | 217.5 |
| ATV630C11N4 | S6 | 90 | 125 | 170 | 143 | 102.6 | 325 | 173 | 259.5 |
| ATV630C13N4 | S6 | 110 | 150 | 201 | 165 | 121.8 | 325 | 180 | 270 |
| ATV630C16N4 | S6 | 132 | 200 | 237 | 213 | 161.4 | 325 | 240 | 360 |

(1) The switching frequency is adjustable:

- From 2... 12 kHz for drive frame sizes 1 to 4 , rated value: 4 kHz
- From $1 \ldots 8 \mathrm{kHz}$ for drive frame sizes 5 and 6 , rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $150 \%$ of nominal current.

IP21 Products 3-Phase Power Part Supply 380... 440 Vac $50 / 60 \mathrm{~Hz}$ - Floor standing Power And Current Ratings

| Catalog Number | Nominal Power (1) | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current |  | Apparent Power | Max. <br> Inrush <br> Current <br> (2) | Nominal Current (1) | Max. <br> Transient current <br> (1) (3) |
|  |  | $\begin{aligned} & \text { At } \\ & 380 \text { Vac } \end{aligned}$ | $\begin{aligned} & \text { At } \\ & 400 \mathrm{Vac} \end{aligned}$ |  |  |  |  |
|  | kW | A | A | kVA | A | A | A |
| ATV630C11N4F | 90 | 174 | 164 | 113 | 187 | 173 | 259 |
| ATV630C13N4F | 110 | 207 | 197 | 136 | 187 | 211 | 316 |
| ATV630C16N4F | 132 | 244 | 232 | 161 | 187 | 250 | 375 |
| ATV630C20N4F | 160 | 302 | 286 | 198 | 345 | 302 | 453 |
| ATV630C25N4F | 200 | 369 | 353 | 244 | 345 | 370 | 555 |
| ATV630C31N4F | 250 | 453 | 432 | 299 | 345 | 477 | 715 |
| (1) The switching frequency is adjustable from $2 \ldots .8 \mathrm{kHz}$ with a rated value of 2.5 kHz <br> For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs. <br> (2) Peak current when power is switched On, for the maximum supply mains voltage. <br> (3) The drive is designed to run up to 60 s at $110 \%$ of nominal current. |  |  |  |  |  |  |  |

IP55 Products 3-Phase Power Part Supply 380... 480 Vac $50 / 60 \mathrm{~Hz}$
Power And Current Ratings

| Catalog Number and Frame Size (S•) |  | Nominal Power (1) |  | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current | Apparent Power | Max. <br> Inrush Current (2) | Nominal current (1) | Max. transient current (1) (3) |
|  |  | At 380 Vac |  |  |  |  | $\begin{aligned} & \text { At } \\ & 480 \mathrm{Vac} \end{aligned}$ |
|  |  | kW | HP | A | A | kVA | A | A | A |
| ATV650U07N4 | SA |  |  | 0.37 | 1/2 | 0.9 | 0.8 | 0.7 | 8.0 | 1.5 | 2.3 |
| ATV650U15N4 | SA |  |  | 0.75 | 1 | 1.7 | 1.5 | 1.2 | 8.3 | 2.2 | 3.3 |
| ATV650U22N4 | SA | 1.5 | 2 | 3.1 | 2.9 | 2.4 | 8.4 | 4 | 6 |
| ATV650U30N4 | SA | 2.2 | 3 | 4.5 | 4.0 | 3.3 | 31.5 | 5.6 | 8.4 |
| ATV650U40N4 | SA | 3 | - | 6 | 5.4 | 4.5 | 32.2 | 7.2 | 10.8 |
| ATV650U55N4 | SA | 4 | 5 | 8 | 7.2 | 6.0 | 33.2 | 9.3 | 14 |
| ATV650U75N4 | SA | 5.5 | $7^{1 / 2}$ | 10.5 | 9.2 | 7.6 | 39.9 | 12.7 | 19.1 |
| ATV650D11N4 | SA | 7.5 | 10 | 14.1 | 12.5 | 10.4 | 40.4 | 16.5 | 24.8 |
| ATV650D15N4 | SA | 11 | 15 | 20.6 | 18.1 | 15 | 74.5 | 23.5 | 35.3 |
| ATV650D18N4 | SA | 15 | 20 | 27.7 | 24.4 | 20.3 | 75.5 | 31.7 | 47.6 |
| ATV650D22N4 | SA | 18.5 | 25 | 34.1 | 29.9 | 24.9 | 76 | 39.2 | 58.8 |
| ATV650D30N4 | SB | 22 | 30 | 40.5 | 35.8 | 29.8 | 83 | 46.3 | 69.5 |
| ATV650D37N4 | SB | 30 | 40 | 54.8 | 48.3 | 40.2 | 92 | 61.5 | 92.3 |
| ATV650D45N4 | SB | 37 | 50 | 67.1 | 59 | 49.1 | 109.7 | 74.5 | 111.8 |
| ATV650D55N4 | SC | 45 | 60 | 81.4 | 71.8 | 59.7 | 176 | 88 | 132 |
| ATV650D75N4 | SC | 55 | 75 | 98.9 | 86.9 | 72.2 | 187 | 106 | 159 |
| ATV650D90N4 | SC | 75 | 100 | 134.3 | 118.1 | 98.2 | 236 | 145 | 217.5 |

(1) The switching frequency is adjustable:

- From $2 \ldots . .12 \mathrm{kHz}$ for drive frame sizes $A$ and $B$, rated value: 4 kHz
- From 1... 8 kHz for drive frame size C , rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $150 \%$ of nominal current.

IP54 Products 3-Phase Power Part Supply 380... 440 Vac $50 / 60 \mathrm{~Hz}$ - Floor standing Power And Current Ratings

| Catalog Number | Nominal Power (1) kW | Power Part Supply |  |  |  | Drive (output) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Max. Input Current |  | Apparent Power | Max. <br> Inrush <br> Current <br> (2) | Nominal Current (1) | Max. <br> Transient current <br> (1) (3) |
|  |  | $\begin{aligned} & \text { At } \\ & 380 \mathrm{Vac} \end{aligned}$ | $\begin{aligned} & \text { At } \\ & 400 \mathrm{Vac} \end{aligned}$ |  |  |  |  |
|  |  | A | A | kVA | A | A | A |
| ATV650C11N4F | 90 | 174 | 164 | 113 |  | 173 | 259 |
| ATV650C13N4F | 110 | 207 | 197 | 136 |  | 211 | 316 |
| ATV650C16N4F | 132 | 244 | 232 | 161 |  | 250 | 375 |
| ATV650C20N4F | 160 | 302 | 286 | 198 |  | 302 | 453 |
| ATV650C25N4F | 200 | 369 | 353 | 244 |  | 370 | 555 |
| ATV650C31N4F | 250 | 453 | 432 | 299 |  | 477 | 715 |

(1) The switching frequency is adjustable from $2 \ldots .8 \mathrm{kHz}$ with a rated value of 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 63). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
(2) Peak current when power is switched On, for the maximum supply mains voltage.
(3) The drive is designed to run up to 60 s at $110 \%$ of nominal current.

Floor Standing Drives - Fuse and Circuit-breaker Ratings

| Catalog Number | Nominal <br> Power | Upstream Cables |  | Internal Circuits |
| :--- | :--- | :--- | :--- | :--- |
|  |  | Circuit-breaker I therm | aR fuse |  |
|  | kW | A | A | A |
| ATV6•0C11N4F | 110 | 250 | 200 | 250 |
| ATV6•0C13N4F | 132 | 300 | 240 | 315 |
| ATV6•0C16N4F | 160 | 300 | 280 | 350 |
| ATV6•0C20N4F | 200 | 355 | 330 | $2 \times 250$ |
| ATV6•0C25N4F | 250 | 400 | 400 | $2 \times 315$ |
| ATV6•0C31N4F | 315 | 500 | 500 | $2 \times 400$ |

## Chapter 3

## Drive Mounting

What Is in This Chapter?
This chapter contains the following topics:

| Topic | Page |
| :--- | :---: |
| Mounting Conditions | 56 |
| Derating Curves | 63 |
| Mounting Procedures | 69 |

## Mounting Conditions

Before You Begin

## 4 ! DANGER

ELECTRIC SHOCK CAUSED BY FOREIGN OBJECTS OR DAMAGE
Conductive foreign objects in the product or damage may cause parasitic voltage.

- Do not use damaged products.
- Keep foreign objects such as chips, screws or wire clippings from getting into the product.

Failure to follow these instructions will result in death or serious injury.

The metal surfaces of the product may exceed $100^{\circ} \mathrm{C}\left(212{ }^{\circ} \mathrm{F}\right)$ during operation.

|  |
| :--- |
| HOT SURFACES |
| - Ensure that any contact with hot surfaces is avoided. |
| - Do not allow flammable or heat-sensitive parts in the immediate vicinity of hot surfaces. |
| - Verify that the heat dissipation is sufficient by performing a test run under maximum load conditions. |
| Failure to follow these instructions can result in death, serious injury, or equipment damage. |

Attaching A Label With Safety Instructions
A label kit is provided with the drive.

| Step | Action |
| :---: | :--- |
| 1 | Observe the safety regulations in the target country |
| 2 | Select the label suitable for the target country |
| 3 | Attach the label to the front of the device so that it is clearly visible |

This table shows the possible mounting types and the resulting IP degree of protection.

| Mounting |  | Figure |
| :---: | :---: | :---: |
| Type | Description |  |
| - | Enclosed with flush-mounting kit | This mounting type requires the dedicated mounting kit available on www.schneiderelectric.com <br> NOTE: Use ProClima software available on www.schneider-electric.com to support you to integrate Altivar Process in an enclosure. |
| A | Individual IP21 | Frame sizes 1, 2 and 3 : $a \geqslant 100 \mathrm{~mm}$ (3.9 in.) <br> Frame sizes 4, 5 and 6 : $a \geqslant 110 \mathrm{~mm}$ (4.33 in.) |


| Mounting |  | Figure |
| :---: | :---: | :---: |
| Type | Description |  |
| B | Side by side IP20 | Frame sizes 1, 2 and 3: possible <br> Frame sizes 4 and 5: possible, 2 drives only <br> Frame size 6: only at ambient temperature lower than $40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right)$ |
| C | Individual IP20 | Frame sizes 1, 2 and 3: no restriction of clearance Frame sizes 4, 5 and 6: $\mathrm{a} \geqslant 110 \mathrm{~mm}$ (4.33 in.) |

Clearances and Mounting Position - Wall Mounting


Minimum clearance regarding the drive frame size

| Frame Size | X1 | X2 | X3 |
| :--- | :--- | :--- | :--- |
| $1 \ldots 6$ | $\geqslant 100 \mathrm{~mm}(3.94 \mathrm{in})$. | $\geqslant 100 \mathrm{~mm}(3.94 \mathrm{in})$. | $\geqslant 10 \mathrm{~mm}(0.39 \mathrm{in})$. |
| SA...SC | $\geqslant 100 \mathrm{~mm}(3.94 \mathrm{in})$. | $\geqslant 100 \mathrm{~mm}(3.94 \mathrm{in})$. | $\geqslant 10 \mathrm{~mm}(0.39 \mathrm{in})$. |
| 6 | $\geqslant 250 \mathrm{~mm}(10 \mathrm{in})$. | $\geqslant 250 \mathrm{~mm}(10 \mathrm{in})$. | $\geqslant 100 \mathrm{~mm}(3.94 \mathrm{in})$. |

X1: free space in top of the drive
X2: free space in bottom of the drive
X3: free space in front of the drive

Clearances and Mounting Position - Floor Standing


## General Mounting Instructions

- Mount the device in a vertical position. This is required for cooling the device.
- Attach it on the mounting surface in compliance with standards, using 4 screws with captive washer according to the table given in Mounting Procedures.
- The use of washers is required with all mounting screws
- Tighten the fixation screws.
- Do not mount the device close to heat sources.
- Avoid environmental effects like high temperatures and high humidity as well as dust, dirt and conductive gases.
- Adhere to the minimum installation distances for required cooling.
- Do not mount the device on flammable materials.
- Install the Altivar Process floor standing drive on a solid, vibration-free ground.

Power Dissipated For Enclosed Drives and Required Air Flow - Wall Mounting

| Catalog Number | Frame Size | Power Dissipated (1) |  |  | Minimum air flow rate required per hour |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Forced Cooled Area | Natural Cooled Area | Total |  |  |
|  |  | (W) | (W) | (W) | $\left(\mathrm{m}^{3}\right)$ | $\left(\mathrm{yd}^{3}\right)$ |
| ATV630U07M3 | 1 | 28 | 27 | 55 | 38 | 50 |
| ATV630U15M3 | 1 | 53 | 29 | 82 | 38 | 50 |
| ATV630U22M3 | 1 | 74 | 32 | 105 | 38 | 50 |
| ATV630U30M3 | 1 | 104 | 34 | 137 | 38 | 50 |
| ATV630U40M3 | 1 | 141 | 38 | 179 | 38 | 50 |
| ATV630U07N4 | 1 | 21 | 26 | 47 | 38 | 50 |
| ATV630U15N4 | 1 | 41 | 28 | 69 | 38 | 50 |
| ATV630U22N4 | 1 | 60 | 30 | 90 | 38 | 50 |
| ATV630U30N4 | 1 | 78 | 31 | 109 | 38 | 50 |
| ATV630U40N4 | 1 | 97 | 33 | 130 | 38 | 50 |
| ATV630U55N4 | 1 | 145 | 36 | 182 | 38 | 50 |
| ATV630U55M3 | 2 | 179 | 47 | 226 | 103 | 135 |
| ATV630U75N4 | 2 | 172 | 44 | 216 | 103 | 135 |
| ATV630D11N4 | 2 | 255 | 51 | 306 | 103 | 135 |
| ATV630U75M3 | 3 | 310 | 51 | 361 | 103 | 135 |
| ATV630D11M3 | 3 | 452 | 62 | 514 | 215 | 281 |
| ATV630D15N4 | 3 | 366 | 59 | 425 | 215 | 281 |
| ATV630D18N4 | 3 | 460 | 67 | 527 | 215 | 281 |
| ATV630D22N4 | 3 | 505 | 68 | 573 | 215 | 281 |
| ATV630D15M3 | 4 | 486 | 87 | 573 | 240 | 314 |
| ATV630D18M3 | 4 | 595 | 97 | 691 | 240 | 314 |
| ATV630D22M3 | 4 | 707 | 107 | 813 | 240 | 314 |
| ATV630D30N4 | 4 | 640 | 93 | 733 | 240 | 314 |
| ATV630D37N4 | 4 | 796 | 106 | 902 | 240 | 314 |
| ATV630D45N4 | 4 | 943 | 121 | 1064 | 240 | 314 |
| ATV630D30M3 | 5 | 862 | 129 | 992 | 295 | 386 |
| ATV630D37M3 | 5 | 1141 | 156 | 1297 | 295 | 386 |
| ATV630D45M3 | 5 | 1367 | 175 | 1542 | 295 | 386 |
| ATV630D55N4 | 5 | 917 | 131 | 1048 | 295 | 386 |
| ATV630D75N4 | 5 | 1369 | 174 | 1543 | 295 | 386 |
| ATV630D90N4 | 5 | 1585 | 196 | 1781 | 295 | 386 |
| ATV630D55M3 | 6 | 2091 | 278 | 2369 | 600 | 785 |
| ATV630D75M3 | 6 | 2980 | 359 | 3339 | 600 | 785 |
| ATV630C11N4 | 6 | 2511 | 309 | 2820 | 600 | 785 |
| ATV630C13N4 | 6 | 2999 | 358 | 3357 | 600 | 785 |
| ATV630C16N4 | 6 | 3507 | 405 | 3912 | 600 | 785 |

(1) First value is the power dissipated at nominal current in the forced cooled area of the drive. The second value is the power dissipated at nominal current in the natural cooled area, value used in case of installation using the flushmounting kit, separate hot and control part in a cabinet. If the drive is installed in a standard cabinet, the sum of both values is to be taken into account.

Power Dissipated For Enclosed Drives and Required Air Flow - Floor Standing

| Catalog Number ATV630 and ATV650 | Power Dissipated in Normal Duty |  | Power Dissipated in Heavy Duty |  | Minimum air flow rate required per hour |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Control Part only | Total Power | Control Part only | Total Power | Control Part |  | Power Part |  |
|  | (W) | (W) | (W) | (W) | $\left(\mathrm{m}^{3}\right)$ | $\left(\mathrm{yd}^{3}\right)$ | $\left(\mathrm{m}^{3}\right)$ | $\left(\mathrm{yd}^{3}\right)$ |
| C11N4F | 380 | 2530 | 300 | 2010 | 140 | 184 | 580 | 759 |
| C13N4F | 450 | 3150 | 360 | 2520 | 140 | 184 | 580 | 759 |
| C16N4F | 560 | 4030 | 420 | 3120 | 140 | 184 | 580 | 759 |
| C20N4F | 580 | 4380 | 430 | 3380 | 140 | 184 | 1160 | 1518 |
| C25N4F | 730 | 5750 | 520 | 4340 | 140 | 184 | 1160 | 1518 |
| C31N4F | 990 | 7810 | 680 | 5700 | 140 | 184 | 1160 | 1518 |

Air flow Cooling Diagrams - Floor Standing
These diagrams show the cooling air flow.

| IP21 Drive |  |
| :--- | :--- | :--- |
| 1 | Air inlet grid for power and control parts |
| $\mathbf{2}$ |  |
| $\mathbf{3}$ | Air outlet with fan, for control parts |
| Air outer through metal grid for power part |  |

## Derating Curves

## Description

Derating curves for the nominal drive current (In) as a function of temperature and switching frequency. Refer to the Mounting Conditions chapter (see page 57) for the mounting types description.

Frame Size 1-200... 240 V


Frame Size 1-380... 480 V


- $40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C
=-=-=-= $50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ - Mounting type $A, B$ and $C$
— $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type B and C

Frame Size 2-200... 240 V


Frame Size 2-380... 480 V

— $40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C
=-=-=- $50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ - Mounting type $\mathrm{A}, \mathrm{B}$ and C
$=60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type B and C

Frame Size 3-200... 240 V


- $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C
- $=-=-50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ - Mounting type $\mathrm{A}, \mathrm{B}$ and C
$60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type B and C

Frame Size 3-380... 480 V

$40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C
$=-==-=50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C
$=60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type B and C

Frame Size 4-200... 240 V


$$
\left.\begin{array}{l}
40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)-\text { Mounting type } \mathrm{A}, \mathrm{~B} \text { and } \mathrm{C} \\
-60^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)-\text { Mounting type } \mathrm{A}, \mathrm{~B} \text { and } \mathrm{C} \\
\hline
\end{array} 140^{\circ} \mathrm{F}\right) \text { - Mounting type B and C }
$$

Frame Size 4-380... 480 V

$-40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C

_ $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type $B$ and $C$

Frame Size 5-200... 240 V

_ $40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C

-     +         - $50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ - Mounting type $\mathrm{A}, \mathrm{B}$ and C $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type B and C

Frame Size 5-380... 480 V -

$\qquad$ $40^{\circ} \mathrm{C}\left(104{ }^{\circ} \mathrm{F}\right)$ - Mounting type $\mathrm{A}, \mathrm{B}$ and C

-     - =- = $=50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ - Mounting type $\mathrm{A}, \mathrm{B}$ and C _ $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type B and C

Frame Size 6-200... 240 V and 380... 480 V


40 ${ }^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$ - Mounting type A, B and C

- =- =- $=50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ - Mounting type A and C
$60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ - Mounting type C

Frame Size SA up to ATV650D11N4


Frame Size SA, ATV650D15N4 to D22N4


Frame Size SB


Frame Size SC


Floor Standing Drives - All Frame Sizes - 380... 440 V - Normal Duty


Floor Standing Drives - All Frame Sizes - 380... 440 V - Heavy Duty


## Mounting Procedures

## Mounting Screws

| Frame Size | Screw diameter | Hole diameter |
| :---: | :---: | :---: |
| 1 | 5 mm (0.2 in) | 6 mm (0.24 in) |
| 2 | 5 mm (0.2 in) | 6 mm (0.24 in) |
| 3 | 5 mm (0.2 in) | 6 mm (0.24 in) |
| 4 | 6 mm (0.24 in) | 7 mm (0.28 in) |
| 5 | 8 mm (0.31 in) | 9 mm (0.35 in) |
| 6 | 10 mm (0.4 in) | 11.5 mm (0.45 in) |
| A | 5 mm (0.2 in) | 6 mm (0.24 in) |
| B | 8 mm (0.31 in) | 9 mm (0.35 in) |
| C | 10 mm (0.4 in) | 11.6 mm (0.45 in) |
| Floor Standing | 12 mm (0.47 in) |  |

Mounting Procedure For Frame Sizes 1 to 3


Apply the following instructions

| Step | Action |
| :---: | :--- |
| 1 | Unscrew the 4 screws attaching the front cover |
| 2 | Slide down the front cover |
| 3 | Pull the front cover and remove it |



Apply the following instructions

| Step | Action |
| :---: | :--- |
| 4 | Pull the top cover from back to front |
| 5 | Remove the top cover |
| 6 | Attach the drive on the mounting surface using the screws with captive washer, according to the table <br> above. |
| 7 | Refit the top cover to help prevent metal parts to fall into the drive during wiring operation or if IP21 degree <br> of protection is requested. |

Mounting Procedure For Frame Sizes 4 and 5


Apply the following instructions

| Step | Action |
| ---: | :--- |
| 1 | Unscrew the 6 screws (frame size 4) or the 8 screws (frame size 5) attaching the front and bottom covers |
| 2 | Remove the covers |



Apply the following instructions

| Step | Action |
| :---: | :--- |
| 3 | Slide the top cover from back to front |
| 4 | Remove the top cover |
| 5 | Screw the drive on the mounting surface using 4 screws with captive washer, according to the table <br> above. |
| 6 | Refit the top cover on the drive. |

## Mounting Procedure For Frame Size 6

Mounting the drive does not require preliminary dismantling operation. Simply mount the drive to its support using the 4 screws with captive washer, according to the table above.

## Mounting Procedure For Frame Sizes A, B and C

Mounting the drive does not require preliminary dismantling operation. Simply mount the drive to its support using the 4 screws with captive washer, according to the table above.

Floor Standing IP21 Drives Size FS1 and FS2 Installation Procedure
Perform the following instructions to install the drive:

| Step | Action |
| :---: | :--- |
| 1 | Hoist and handle the drive according to the instructions given in the Preliminary Instructions chapter <br> (see page 22) |
| 2 | Install the drive to its final position |
| 3 | Install the fastening brackets on the top rear corners of the drive |
| 4 | Attach the enclosure to the wall. |
| 5 | Attach the enclosure to the floor using an M12 screw with captive washer at each front corner |



Floor Standing IP54 Drives Size FSA and FSB Installation Procedure
Perform the following instructions to install the drive:

| Step | Action |
| :---: | :--- |
| 1 | Hoist and handle the drive according to the instructions given in the Preliminary Instructions chapter <br> (see page 22) |
| 2 | Install the drive to its final position |
| 3 | Install the attaching screws according to the following methods: <br> - Slide and remove the plastic cap in the corner of the plinth (drawing A) <br> $\bullet$ Access the attaching hole directly through the plinth (drawing B) |
| 4 | Attach the enclosure to the floor using 4× M12 screws with captive washer. |



A
A B
A IP54 Enclosure outside plinth attaching
B IP54 Enclosure inside plinth attaching

## Chapter 4

## Drive wiring

What Is in This Chapter?
This chapter contains the following topics:

| Topic | Page |
| :--- | :---: |
| Wiring Instructions | 74 |
| Specific Wiring Instructions For Wall Mounting Drives | 76 |
| Specific Wiring Instructions For Floor Standing Drives | 77 |
| Dimensioning Of Power Part Cables For Floor Standing Drives | 78 |
| Cable Length Instructions | 80 |
| Wiring Diagrams | 82 |
| Sink / Source Switch Configuration | 85 |
| Characteristics of the Power Part Terminals | 87 |
| Wiring the Power Part | 91 |
| Electromagnetic Compatibility | 100 |
| Operation on an IT or Corner Grounded System | 102 |
| Control Terminals Electrical Data | 105 |
| Arrangement and Characteristics of Control Block Terminals and Communication and I/O Ports | 107 |
| Wiring The Control Part | 109 |

## General Instructions

## 4 ! D DANGER

## HAZARD OF FIRE OR ELECTRIC SHOCK

- Wire cross sections and tightening torques must comply with the specifications provided in this document
- Do not use multi-conductor cables without cable lugs for any connection with a voltage higher than 25 Vac.

Failure to follow these instructions will result in death or serious injury.

## Cable Characteristics

If you are using cables longer than $150 \mathrm{~m}(492 \mathrm{ft})$ between the drive and the motor, add output filters (for more details refer to the catalog)
Use a shielded cable to meet the requirements of Category C2 or C3 according to the standard IEC 618003 , except when using a sinus filter. In this case, the use of a non-shielded motor cable is possible.
To limit the currents in common mode, use common mode output filters (ferrite) in order to reduce the circulating currents in the motor windings.
Standard linear capacity cables can be used with Altivar Process. Use of cables with lower linear capacity could increase cable length performances.
The overvoltage limitation function [Motor surge limit.] $5 \boldsymbol{L}$ L enables you to increase the cable length while decreasing the torque performances (refer to Programming manual EAV64318).

## Power and Circuit Protection

Where local and national codes require upstream protection with a residual current device, use a type ASi device.

Choose a suitable model integrating:

- High frequency current filtering,
- A time delay that helps to prevent a triggering of the upstream device caused by the load from stray capacitance on power-on. The time delay is not available for 30 mA device; in this case, choose devices with immunity against nuisance triggering.

Due to high leakage current in standard operation, we recommend to choose at least a 300 mA device.
If the installation requires a residual current device less than 300 mA , it can be possible to use a device lower than 300 mA by removing the screws according to the instructions given in the Operation on an IT or Corner Grounded System section (see page 102).

If the installation includes several drives, provide one residual current device per drive.

## Control

## WARNING <br> UNEXPECTED EQUIPMENT OPERATION <br> Wire the digital and analog inputs and outputs only with the specified shielded, twisted cables. <br> Failure to follow these instructions can result in death, serious injury, or equipment damage.

- Keep the control circuits away from the power cables. For digital and analog inputs/outputs, use shielded twisted cables with a pitch of $25 . . .50 \mathrm{~mm}$ ( 1 in . and 2 in .)
- It is recommended to use cable ends, available on www.schneider-electric.com.


## NOTICE

## DESTRUCTION DUE TO INCORRECT WIRING

- Before switching on and configuring the product, verify that it is properly wired.

Failure to follow these instructions can result in equipment damage.

### 4.4 DANGER

## ELECTRIC SHOCK CAUSED BY INSUFFICIENT GROUNDING

Insufficient grounding causes the hazard of electric shocks

- Ground the drive system before applying voltage.
- Do not use conduits as protective ground conductors; use a protective ground conductor inside the conduit.
- The cross section of the protective ground conductor must comply with the applicable standards.
- Do not consider cable shields to be protective ground conductors.

Failure to follow these instructions will result in death or serious injury.

Tighten the grounding screws according to the instructions given in the Ground Cables section (see page 87).

## Specific Wiring Instructions For Wall Mounting Drives

## A 4 DANGER

ELECTRIC SHOCK CAUSED BY INSUFFICIENT GROUNDING
This product has an increased leakage current >3.5 mA.

- Use a protective ground conductor with at least $10 \mathrm{~mm}^{2}$ (AWG 6) or two protective ground conductors with the cross section of the conductors supplying the power terminals.
- Verify compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of all equipment.
Failure to follow these instructions will result in death or serious injury.

| ANARNING |
| :--- |
| INSUFFICIENT PROTECTION AGAINST OVERCURRENTS |
| - Properly rated overcurrent protective devices must be used. |
| - Use the fuses specified in the annex provided with the drive. |
| - Do not connect the product to a supply mains whose short-circuit current rating (SCCR) exceeds the |
| permissible value specified in the annex provided with the drive. |
| Failure to follow these instructions can result in death, serious injury, or equipment damage. |

- Ensure that the resistance to Ground is 1 Ohm or less.
- When grounding several drives, you must connect each one directly, as shown in the above figure.
- Do not loop Ground cables or connect them in series.



## Specific Wiring Instructions For Floor Standing Drives

Protective Grounding
There is a marked terminal (bar) inside the enclosure to connect the protective conductor. Furthermore there is a marked terminal (bar) to connect the protective grounding of the motor.

## 4 ! DANGER

## ELECTRIC SHOCK CAUSED BY INSUFFICIENT GROUNDING

This product has an increased leakage current $>3.5 \mathrm{~mA}$.

- Use a protective ground conductor with at least half of the cross-section of the power supplyconductors.
- Verify compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of all equipment.
Failure to follow these instructions will result in death or serious injury.

Connection Instructions


- Check whether the resistance of the protective grounding is $0.1 \Omega$ or less.
- When several inverters need to be connected to the protective ground, each one must be connected directly to this protective ground as illustrated above.


## Dimensioning Of Power Part Cables For Floor Standing Drives

## Cable Cross Sections

The recommended values for dimensioning the cable cross sections given in chapter Characteristics of the Power Part Terminals (see page 87) are reference values for multi-core copper power cables laid in air at a maximum ambient temperature of $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$. Observe different ambient conditions and local regulations.

Dimensioning of the Supply Mains Cables

## A WARNING

## OVERLOAD BECAUSE OF INCORRECT RATING OF MAINS SUPPLY

- Provide fuses or circuit breakers at the mains to protect the mains cable and the main switch inside the floor standing drive.
- Obey the available mains short circuit current ( 50 kVA ) when dimensioning the mains pre-fuses, mains cable cross sections and mains cable lengths.
- Increase the power of the transformer, if required, to reach the necessary short-circuit current of 50 kVA.
Failure to follow these instructions can result in death, serious injury, or equipment damage.
The Floor standing drives include semiconductor fuses as standard (see page 53).


## Types of Supply Mains Cables

| Cable Type | Description |
| :--- | :--- |
| NOTE: Verify that the PE conductor complies with the requirements according to IEC 61439-1. |  |
|  | Three-phase cable with round conductors and reduced protective conductor. |
| NOTE: Verify that the PE conductor complies with the requirements according to IEC 61439-1. |  |

Dimensioning of the Motor Cables

## A WARNING <br> OVERLOAD DUE TO WRONG MOTOR CABLE <br> Only use symmetrical motor cables (see standard IEC 60034-25). <br> Failure to follow these instructions can result in death, serious injury, or equipment damage.

The motor cables are dimensioned for the maximum continuous current. They apply to $0 \ldots . .100 \mathrm{~Hz}$ (up to 300 Hz the cable losses increase about $25 \%$ because of the Skin-effect).
The IGBT modules cause high-frequent interferences which drain off more and more stronger to the ground potential with increasing motor cable length. As a result the line-conducted interferences to the mains increase. In case of too long motor cables the attenuation of the mains filters is not longer sufficient and the permitted interference limits are exceeded.

| Cable Type | Description |
| :--- | :--- |
|  | Symmetrically shielded cable with 3 phase conductors, symmetrically arranged PE conductor <br> and a shield. <br> NOTE: Verify that the PE conductor complies with the requirements according to IEC $61439-1$. <br> Example: 2 YSLCY-JB |
| SOTE: Verify that the PE conductor complies with the requirements according to IEC $61439-1$. |  |
| Example: NYCY / NYCWY |  |

## Cable Length Instructions

## Long Cable Lengths Consequences

When drives are used with motors, a combination of fast switching transistors and long motor cables can even cause peak voltages up to twice the DC link voltage. This high peak voltage can cause premature aging of motor winding insulation which leads to motor breakdown.

The overvoltage limitation function will enable to increase the cable length while decreasing the torque performances.

## Length Of Motor Cables

Because of the permitted mains disturbances, the allowed overvoltages at the motor, the occurring bearing currents and the permitted heat losses the distance between inverter and motor(s) is limited.
The maximum distance heavily depends on the used motors (insulation material), the type of motor cable used (shielded/unshielded), the cable laying (cable channel, underground installation...) as well as from the used options.

## Dynamic Voltage Load Of The Motor

Overvoltages at the motor terminals result from reflection in the motor cable. Basically the motors are stressed with measurable higher voltage peaks from a motor cable length of 10 m . With the length of the motor cable also the value of overvoltage increases.
The steep edges of the switching impulses at the output side of the frequency inverter lead to a further load of the motors. The slew rate of the voltage is typically over $5 \mathrm{kV} / \mu \mathrm{s}$ but it decreases with the length of the motor cable

Load of the motor with overvoltage and slew rate when using conventional drive


L Length of motor cables in meters (feet)

## Corrective Actions Overview

A number of simple measures can be taken to help enhance the motor life time:

- Specification of a motor designed for speed drive applications (IEC60034-25 B or NEMA 400 should be prescribed).
- Specification of drives that integrate voltage reflection superimposition software suppression.
- Reduce to a minimum the distance between motor and drive.
- Use unshielded cables.
- Reduce the drive switching frequency (a reduction to 2.5 kHz is recommended.)

Preventive Measures Suitable for Wall Mounting Drives According to IEC60034-25
The preventive measures will depend on motor characteristics and cable length.

| Motor cable length (unshielded cable) | Motor conforming to <br> IEC60034-25 | Motor NOT-conforming to <br> IEC60034-25 |
| :--- | :--- | :--- |
| $1 \mathrm{~m}(3 \mathrm{ft})<\mathrm{L}<50 \mathrm{~m}(164 \mathrm{ft})$ | Filter not required | dV/dt filter |
| $50 \mathrm{~m}(164 \mathrm{ft})<\mathrm{L}<100 \mathrm{~m}(328 \mathrm{ft})$ | Filter not required | Sinus filter |
| $100 \mathrm{~m}(328 \mathrm{ft})<\mathrm{L}<300 \mathrm{~m}(984 \mathrm{ft})$ | Filter not required | Sinus filter |
| $300 \mathrm{~m}(984 \mathrm{ft})<\mathrm{L}<500 \mathrm{~m}(1640 \mathrm{ft})$ | dV/dt filter | Sinus filter |
| $500 \mathrm{~m}(1640 \mathrm{ft})<\mathrm{L}<1000 \mathrm{~m}(3281 \mathrm{ft})$ | Sinus filter | Sinus filter |

NOTE: When calculating cable lengths for the purpose of guarding against these overvoltage situations, a shielded cable should count as twice the length of an unshielded cable. For example, if a shielded cable is 100 m ( 328 ft ) in actual length, it should be considered to be equal to a $200 \mathrm{~m}(656 \mathrm{ft}$ ) length standard cable in the calculation.

NOTE: The FS drive is delivered with standard output filters. For motor cable lengths beyond 300 m ( 984 $\mathrm{ft})$, refer to the ATV660 drive range.

## Additional Information

Further detailed technical information is available in the following white paper An Improved Approach for Connecting VSD and Electric Motors available on www.schneider-electric.com.

## Wiring Diagrams

## Control Block Wiring Diagram


(1) STO Safe Torque Off, (2) Analog Output, (3) Digital Input, (4) reference potentiometer (ex. SZ1RV1002), (5) Analog Input

Single or Three-phase Power Supply - Diagram With Line Contactor Without Safety Function STO
Connection diagrams conforming to standards ISO13849 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1.

(1) Use digital output R1 set to operating state Fault to switch Off the product once an error is detected.

Single or Three-phase Power Supply - Diagram With Downstream Contactor
If a Run command is executed while the downstream contactor between the drive and the motor is still open, there may be residual voltage at the output of the drive. This can cause an incorrect estimation of the motor speed when the contacts of the downstream contactor are closed. This incorrect estimation of the motor speed can lead to unanticipated equipment operation or to equipment damage.
In addition, there may be overvoltage at the output of the drive if the power stage is still enabled when the downstream contactor between the drive and the motor opens.

## A WARNING

## UNANTICIPATED EQUIPMENT OPERATION OR EQUIPMENT DAMAGE

If a downstream contactor is used between the drive and the motor. verify the following:

- The contacts between the motor and the drive must be closed before a Run command is executed.
- The power stage must not be enabled when the contacts between the motor and the drive open.

Failure to follow these instructions can result in death, serious injury, or equipment damage.
Connection diagrams conforming to standards EN 954-1 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1.

(1) Use digital output R1 set to operating state Fault to switch Off the product once an error is detected.

## Safety Function STO

All details related to the STO safety function activation are given in the Safety Function Manual (see page 10).

## Sensor Connection

It is possible to connect either 1 or 3 sensors on terminals Al 2 or Al 3 .


## Floor Standing Drive Circuit Diagram

The following diagram shows the typical wiring of the drive.


ATV $\bullet 00 \bullet \bullet$ N4F Altivar Process Floor standing drive
FUSEICB External pre-fuse or circuit breaker to protect the mains cable
MS Built-in main switch, lockable in open position (only availble on IP54 drives)
T01 Control transformer 400 / 230 V AC
MF aR fuses for short-circuit shut-down if the electronic protective devices do not work properly
RFI Built-in RFI filter, considering category C3 according to EN 61800-3 Use in industrial environments
LC Line reactor to reduce the current harmonics on the mains caused by the DC link
REC Rectifier module(s)
INV Inverter module(s)
FC dv/dt filter choke to reduce the voltage load of the motor
CTRL Control panel with control block and further control components
M11 Fan in enclosure door
If the internal circuit breaker is open, the internal fans will not be supplied. If the door is not completely closed, the cooling system will not operate properly. This may cause the drive to trigger an overtemperature error.

## NOTICE

## OVERHEATING AND DAMAGE TO THE DRIVE SYSTEM

- Verify that the circuit breaker accessible inside the cabinet is always closed during operation.
- Verify that the door of the cabinet is always closed during operation.

Failure to follow these instructions can result in equipment damage.

Sink / Source Switch Configuration

## A WARNING

## UNANTICIPATED EQUIPMENT OPERATION

- If the drive is set to Sink Int or Sink Ext, do not connect the $\mathbf{0} \mathbf{V}$ terminal to ground or to protective ground.
- Verify that accidental grounding of digital inputs configured for sink logic, caused, for example, by damage to the signal cables, cannot occur.
- Follow all applicable standards and directives such as NFPA 79 and EN 60204 for proper control circuit grounding practices.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The switch is used to adapt the operation of the logic inputs to the technology of the programmable controller outputs. To access the switch, follow the Acess to control Terminals procedure (see page 109).
The switch is located below the control terminals (see page 108).

- Set the switch to Source (factory setting) if using PLC outputs with PNP transistors.
- Set the switch to Ext if using PLC outputs with NPN transistors.

Switch Set to SRC (Source) Position Using the Output Power Supply for the Digital Inputs


Switch Set to SRC (Source) Position and Use of an External Power Supply for the DIs


Switch Set to SK (Sink) Position Using the Output Power Supply for the Digital Inputs


Switch Set to EXT Position Using an External Power Supply for the DIs


NOTE:

- STO inputs are also connected by default on a 24 Vdc terminal. If the external power supply is switched off, the function STO will be triggered.
- To avoid to trigger the STO function when switching-on the product, the external power supply must be previously switched on.


## Characteristics of the Power Part Terminals

## Ground Cables

Ground cable cross sections of input and output ground cables are the same as those given for the input and output cables. Minimum cross section of protective ground cable is $10 \mathrm{~mm}^{2}$ (AWG 8).

Frame Size 1

| ATV630 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals (U, V, W) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque <br> Rated | Wire Cross Section |  | Tightening Torque |
|  | Minimum | Maximum (*) |  | Minimum | Maximum (*) | Rated |
|  | mm ${ }^{\mathbf{2}}$ (AWG) | mm² (AWG) | N•m (lb.in) | mm ${ }^{2}$ (AWG) | mm² (AWG) | N•m (lb.in) |
| $\begin{aligned} & \text { U07••, U15••• } \\ & \text { U22••, U30N4, } \\ & \text { U40N4 } \end{aligned}$ | 2.5 (14) | 6 (10) | 1.3 (11.5) | 2.5 (14) | 6 (10) | 1.3 (11.5) |
| U55N4, U30M3 | 2.5 (14) | 6 (10) | 1.3 (11.5) | 4 (12) | 6 (10) | 1.3 (11.5) |
| U40M3 | 4 (12) | 6 (10) | 1.3 (11.5) | 6 (10) | 6 (10) | 1.3 (11.5) |
| (*) maximum permissible cross section of the terminal |  |  |  |  |  |  |

Frame Size 2

| ATV630 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals (U, V, W) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque <br> Rated | Wire Cross Section |  | Tightening Torque |
|  | Minimum | Maximum (*) |  | Minimum | Maximum (*) | Rated |
|  | mm² (AWG) | mm² (AWG) | N•m (lb.in) | mm² (AWG) | mm ${ }^{\text {2 }}$ (AWG) | N•m (lb.in) |
| U75N4 | 4 (12) | 6 (10) | 1.5 (13.3) | 6 (10) | 10 (8) | 1.5 (13.3) |
| D11N4 | 6 (10) | 6 (10) | 1.5 (13.3) | 6 (10) | 10 (8) | 1.5 (13.3) |
| U55M3 | 6 (10) | 6 (10) | 1.5 (13.3) | 10 (8) | 10 (8) | 1.5 (13.3) |
| (*) maximum permissible cross section of the terminal |  |  |  |  |  |  |

Frame Size 3

| ATV630 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals (U, V, W) |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | Wire Cross Section | Tightening <br> Torque | Wire Cross Section |  | Tightening <br> Torque |  |
|  | Minimum | Maximum (*) | Rated | Minimum | Maximum (*) | Rated |
|  | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | N•m (lb.in) | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | N•m (lb.in) |
| D15N4, D18N4, <br> U75M3 | $10(8)$ | $16(6)$ | $2.5(22.1)$ | $10(8)$ | $16(6)$ | $2.5(22.1)$ |
| D22N4, D11M3 | $10(8)$ | $16(6)$ | $2.5(22.1)$ | $16(6)$ | $16(6)$ | $2.5(22.1)$ |
| (*) maximum permissible cross section of the terminal |  |  |  |  |  |  |

Frame Size 4

| ATV630 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals (U, V, W) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque <br> Rated | Wire Cross Section |  | Tightening Torque <br> Rated |
|  | Minimum | Maximum (*) |  | Minimum | Maximum (*) |  |
|  | $\mathrm{mm}^{\mathbf{2}}$ (AWG) | $\mathrm{mm}^{\mathbf{2}}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (lb.in) | $\mathrm{mm}^{\mathbf{2}}$ (AWG) | $\mathrm{mm}^{\mathbf{2}}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (Ib.in) |
| D30N4, D15M3 | 25 (4) | 50 (1) | 5 (44.3) | 25 (4) | 50 (1) | 5 (44.3) |
| D37N4, D18M3 | 35 (3) | 50 (1) | 5 (44.3) | 35 (3) | 50 (1) | 5 (44.3) |
| D45N4, D22M3 | 35 (2) | 50 (1) | 5 (44.3) | 50 (1) | 50 (1) | 10 (88.5) |
| (*) maximum per | sible cross s | n of the termi |  |  |  |  |

Frame Size 5

| ATV630 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals (U, V, W) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque | Wire Cross Section |  | Tightening Torque |
|  | Minimum | Maximum (*) | Min. to Maximum | Minimum | Maximum (*) | Rated |
|  | mm² (AWG) | mm² (AWG) | N•m (lb.in) | mm ${ }^{\mathbf{2}}$ (AWG) | mm ${ }^{2}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (lb.in) |
| D55N4 | 70 (1/0) | 120 (250MCM) | 10 (88.5) | 70 (1/0) | 120 (250MCM) | 10 (88.5) |
| D30M3 | 70 (1/0) | 120 (250MCM) | 10 (88.5) | 70 (2/0) | 120 (250MCM) | 18 (159.3) |
| D75N4 | 95 (3/0) | 120 (250MCM) | 18 (159.3) | 95 (3/0) | 120 (250MCM) | 18 (159.3) |
| D37M3 | 70 (2/0) | 120 (250MCM) | 18 (159.3) | 95 (3/0) | 120 (250MCM) | 18 (159.3) |
| D90N4, D45M3 | 120 (4/0) | 120 (250MCM) | 18 (159.3) | 120 (250MCM) | 120 (250MCM) | 18 (159.3) |
| (*) $^{\text {maximum permissible cross section of the terminal }}$ |  |  |  |  |  |  |

Frame Size 6

| ATV630 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals ( $\mathrm{U}, \mathrm{V}, \mathrm{W}$ ) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque | Wire Cross Section |  | Tightening Torque |
|  | Minimum | Maximum (*) | Rated | Minimum | Maximum (*) | Rated |
|  | mm² (AWG) | mm² (AWG) | N•m (lb.in) | mm ${ }^{\text {2 }}$ (AWG) | mm² (AWG) | N•m (lb.in) |
| C11N4 | $2 \times 50(2 \times 1 / 0)$ | $\begin{aligned} & 3 \times 120 \\ & (2 \times 300 \mathrm{MCM}) \end{aligned}$ | 27 (239) | $2 \times 50(2 \times 1 / 0)$ | $\begin{aligned} & 3 \times 120 \\ & (2 \times 300 \mathrm{MCM}) \end{aligned}$ | 27 (239) |
| C13N4, D55M3 | $2 \times 70$ (2 x 2/0) | $\begin{aligned} & 3 \times 120 \\ & (2 \times 300 \mathrm{MCM}) \end{aligned}$ | 27 (239) | $2 \times 70(2 \times 2 / 0)$ | $\begin{aligned} & 3 \times 120 \\ & (2 \times 300 \mathrm{MCM}) \end{aligned}$ | 27 (239) |
| C16N4, D75M3 | $2 \times 95(2 \times 3 / 0)$ | $\begin{aligned} & 3 \times 120 \\ & (2 \times 300 \mathrm{MCM}) \end{aligned}$ | 27 (239) | $2 \times 95(2 \times 3 / 0)$ | $\begin{aligned} & 3 \times 120 \\ & (2 \times 300 \mathrm{MCM}) \end{aligned}$ | 27 (239) |
| (*) maximum permissible cross section of the terminal |  |  |  |  |  |  |

Frame Size A

| ATV650 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals (U, V, W) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque <br> Rated | Wire Cross Section |  | Tightening Torque |
|  | Minimum | Maximum (*) |  | Minimum | Maximum (*) | Rated |
|  | $\mathrm{mm}^{2}$ (AWG) | $\mathrm{mm}^{2}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (lb.in) | $\mathrm{mm}^{2}$ (AWG) | mm² (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (lb.in) |
| U07N4...U55N4 | 4 (12) | 6 (10) | 1.3 (11.5) | 4 (12) | 6 (10) | 1.3 (11.5) |
| U07N4E...U55N4 <br> E | 4 | 6 | 2.1 (18.3) | 4 | 6 | 1.3 (11.5) |
| U75N4 | 4 (12) | 6 (10) | 1.5 (13.3) | 6 (10) | 10 (8) | 1.5 (13.3) |
| U75N4E | 4 | 6 | 2.1 (18.3) | 6 | 10 | 1.5 (13.3) |
| D11N4 | 6 (10) | 6 (10) | 1.5 (13.3) | 6 (10) | 10 (8) | 1.5 (13.3) |
| D11N4E | 6 | 6 | 2.1 (18.3) | 6 | 10 | 1.5 (13.3) |
| D15N4, D18N4 | 10 (8) | 16 (6) | 2.5 (22.1) | 10 (8) | 16 (6) | 2.5 (22.1) |
| D15N4E, D18N4E | 10 | 16 | 4.5 (40) | 10 | 16 | 2.5 (22.1) |
| D22N4 | 10 (8) | 16 (6) | 2.5 (22.1) | 16 (6) | 16 (6) | 2.5 (22.1) |
| D22N4E | 10 | 16 | 4.5 (40) | 16 | 16 | 2.5 (22.1) |
| (*) maximum permissible cross section of the terminal |  |  |  |  |  |  |

Frame Size B

| ATV650 | Supply Terminals (L1, L2, L3) |  |  | Output Power Terminals (U, V, W) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque | Wire Cross Section |  | Tightening Torque |
|  | Minimum | Maximum (*) | Rated | Minimum | Maximum (*) | Rated |
|  | $\mathrm{mm}^{2}$ (AWG) | $\mathrm{mm}^{2}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (Ib.in) | $\mathrm{mm}^{\mathbf{2}}$ (AWG) | mm ${ }^{\mathbf{2}}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (Ib.in) |
| D30N4 | 25 (4) | 50 (1) | 5 (44.3) | 25 (4) | 50 (1) | 5 (44.3) |
| D30N4E | 25 | 50 | 22.6 (200) | 25 | 50 | 5 (44.3) |
| D37N4 | 25 (4) | 50 (1) | 5 (44.3) | 35 (3) | 50 (1) | 5 (44.3) |
| D37N4E | 25 | 50 | 22.6 (200) | 35 | 50 | 5 (44.3) |
| D45N4 | 35 (3) | 50 (1) | 5 (44.3) | 35 (2) | 50 (1) | 5 (44.3) |
| D45N4E | 35 | 50 | 22.6 (200) | 35 | 50 | 5 (44.3) |
| (*) maximum permissible cross section of the terminal |  |  |  |  |  |  |

## Frame Size C

| ATV650 | Supply Terminals (L1, L2, L3) |  |  | Output Terminals (U, V, W) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section |  | Tightening Torque <br> Rated | Wire Cross Section |  | Tightening Torque <br> Rated |
|  | Minimum | Maximum (*) |  | Minimum | Maximum (*) |  |
|  | $\mathrm{mm}^{2}$ (AWG) | mm ${ }^{2}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (lb.in) | $\mathrm{mm}^{2}$ (AWG) | mm ${ }^{2}$ (AWG) | $\mathrm{N} \cdot \mathrm{m}$ (lb.in) |
| D55N4 | 50 (1) | 120 (250MCM) | 10 (88.5) | 70 (1/0) | 120 (250MCM) | 10 (88.5) |
| D55N4E | 70 | 95 | 22.6 (200) | 70 | 120 | 10 (88.5) |
| D75N4 | 70 (2/0) | 120 (250MCM) | 18 (159.3) | 95 (3/0) | 120 (250MCM) | 18 (159.3) |
| D75N4E | 95 | 95 | 22.6 (200) | 95 | 120 | 18 (159.3) |
| D90N4 (2) | 95 (3/0) | 120 (250MCM) | 18 (159.3) | 120 (4/0) | 120 (250MCM) | 18 (159.3) |
| D90N4E (2) | 95 | 95 | 22.6 (200) | 120 | 120 | 18 (159.3) |
| (*) maximum permissible cross section of the terminal |  |  |  |  |  |  |

Floor Standing Drives - Normal Duty

| ATV•30 and ATV•50 | Supply Terminals (L1, L2, L3) |  | Output Terminals (U, V, W) |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section in $\mathbf{~ m m}^{\mathbf{2}}$ |  | Wire Cross Section in $\mathbf{m m}^{\mathbf{2}}$ |  |
|  | Recommended | Maximum (*) | Recommended | Maximum (*) |
| C11N4F | $\begin{aligned} & 1 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C13N4F | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C16N4F | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 95 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 95 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C20N4F | $\begin{aligned} & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \text { or } \\ & 3 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \text { or } \\ & 3 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C25N4F | $\begin{aligned} & 2 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 3 \times\left(3 \times 95 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 2 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 3 \times\left(3 \times 95 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C31N4F | $\begin{aligned} & 3 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 95 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 2 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| (*) maximum permissible cross section of the terminal |  |  |  |  |

Floor Standing Drives - Heavy Duty

| ATV•30 and ATV•50 | Supply Terminals (L1, L2, L3) |  | Output Terminals ( $\mathbf{~ , ~ V , ~ W ) ~}$ |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Wire Cross Section in $\mathbf{m m}^{\mathbf{2}}$ |  | Wire Cross Section in $\mathbf{m m}^{\mathbf{2}}$ |  |
|  | Recommended | Maximum (*) | Recommended | Maximum (*) |
| C11N4F | $\begin{aligned} & 1 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C13N4F | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C16N4F | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C20N4F | $2 \times\left(3 \times 95 \mathrm{~mm}^{2}\right)$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 1 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 2 \times\left(3 \times 95 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C25N4F | $\begin{aligned} & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \text { or } \\ & 3 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 2 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \text { or } \\ & 3 \times\left(3 \times 70 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| C31N4F | $\begin{aligned} & 3 \times\left(3 \times 150 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 95 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 2 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ | $\begin{aligned} & 3 \times\left(3 \times 185 \mathrm{~mm}^{2}\right) \text { or } \\ & 4 \times\left(3 \times 120 \mathrm{~mm}^{2}\right) \end{aligned}$ |
| ${ }^{*}$ ) maximum permissible cross section of the terminal |  |  |  |  |

## Wiring the Power Part

Access To The Terminals For Frame Sizes 1 to 3

## 4 A DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH
Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.

Failure to follow these instructions will result in death or serious injury.


Apply the following instructions to access the terminals on frame sizes $\mathbf{1}$ to $\mathbf{3}$ drives

| Step | Action |
| :---: | :--- |
| 1 | Unscrew the 4 screws attaching the housing |
| 2 | Slide down the front cover |
| 3 | Remove the front cover |

## 4 ! DANGER

## HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.
Failure to follow these instructions will result in death or serious injury.


Apply the following instructions to access the terminals on frame sizes 6 drives

| Step | Action |
| :---: | :--- |
| 1 | Unscrew the 6 screws attaching the bottom front cover and remove it |
| 2 | Remove the terminal cover |

### 4.1 DANGER

## HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.
Failure to follow these instructions will result in death or serious injury.

Apply the following instructions to access the terminals on frame size A drives

| Step | Action |
| :---: | :--- |
| 1 | Unscrew the 4 captive screws attaching the housing |
| 2 | Remove the front cover |
| 3 | Attach it on the left or right side of the housing |



## 4 ! 1 DANGER

## HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.
Failure to follow these instructions will result in death or serious injury.

Apply the following instructions to access the terminals on frame sizes B and C drives

| Step | Action |
| :---: | :--- |
| 1 | Unscrew the screw attaching the housing |
| 2 | Open the front cover |



## $4!$ DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH
Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.
Failure to follow these instructions will result in death or serious injury.


Apply the following instructions to access the terminals on Floor Standing drives

| Step | Action |
| :---: | :--- |
| 1 | Open the enclosure. Unscrew the 9 front screws of both upper and lower covers |
| 2 | Unscrew the 3 side screws of both upper and lower covers |
| 3 | Remove the internal switch handle |
| 4 | Remove both upper and lower covers to access the power terminals. |

Frame Size 1 Cable Path
Wire the power cables as shown below.


Frame Size 2 Cable Path
Wire the power cables as shown below.


Frame Size 3 Cable Path
Wire the power cables as shown below.


Frame Size 4 and 5 Cable Path
Wire the power cables as shown below.


Frame Size 6 Cable Path
Use 2 or 3 connection cables per terminal, depending on the cable characteristics. Refer to standard IEC 60364-5-52 for cable selection. Permissible cable cross sections are given in the Power Terminals section (see page 88).
For 3 connection cable wiring:

| Step | Action |
| :---: | :--- |
| 1 | connect the first cable on the lower terminal |
| 2 | connect the 2 other cables on the upper terminal |

For 2 cable connection, wire the power cables as shown below.


NOTE: A conduit box is available as an option. It enables an IP21 degree of protection at the bottom side of the drive. See www.schneider-electric.com


## Floor Standing Drives - Wiring Procedure

Permissible cable cross sections and tightening torques are given in the Power Terminals section (see page 88).

NOTE: The cable length from the bottom of the drive to the terminals is between 350 mm (13.8 in.) and 420 mm ( 16.6 in. ), depending on the rank of the terminal.

Perform the following instructions to connect the power part:

| Step | Action |
| :---: | :--- |
| 1 | Verify the input mains supply voltage. The drive transformer is factory set to suit a 380/400 Vac mains <br> supply input voltage. If the supply mains voltage is between 415 and 440 Vac, disconnect P1 transformer <br> terminal and connect the wire to the P2 terminal. |
| 2 | Connect the supply mains cable lugs to the power input terminals L1, L2, L3. Attach the PE cable lug to <br> the Ground bar. |
| 3 | Connect the motor cable lugs to the power output terminals U, V, W. Attach the PE cable lug to the Ground <br> bar. |
| 4 | Position the lower cable clamp on the insulated part of the supply mains cable and attach it to the lower <br> rail. <br> Position the upper cable clamp on the cable shielding of the motor cable and attach it to the upper rail. <br> Position the lower cable clamp on the insulated part of the motor cable and attach it to the lower rail. |


a flat washer
b nut
c spring washer
d flat washer
e M12 screw

## Electromagnetic Compatibility

## Limit Values

This product meets the EMC requirements according to the standard IEC 61800-3 if the measures described in this manual are implemented during installation. If the selected composition (product itself, mains filter, other accessories and measures) does not meet the requirements of category C 1 , the following information applies as it appears in IEC 61800-3:

## A WARNING

## RADIO INTERFERENCE

In a domestic environment this product may cause radio interference in which case supplementary mitigation measures may be required.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

EMC requirements for the control cabinet

| EMC measures | Objective |
| :--- | :--- | :--- |
| Use mounting plates with good electrical conductivity, connect large surface areas of metal parts, remove <br> paint from contact areas. | Good conductivity due to large <br> surface contact. |
| Ground the control cabinet, the control cabinet door and the mounting plate with ground straps or ground <br> wires. The conductor cross section must be at least $10 \mathrm{~mm}^{2}$ (AWG 8). | Reduces emissions. |
| Fit switching devices such as power contactors, relays or solenoid valves with interference suppression units <br> or arc suppressors (for example, diodes, varistors, RC circuits). | Reduces mutual interference. |
| Install power components and control components separately. |  |

## Shielded cables

| EMC measures | Objective |
| :--- | :--- | :--- |
| Connect large surface areas of cable shields, use cable clamps and ground straps. | Reduces emissions. |
| Use cable clamps to connect a large surface area of the shields of all shielded cables to the mounting plate <br> at the control cabinet entry. | Reduces interference affecting <br> the signal wires, reduces <br> emissions |
| Ground shields of digital signal wires at both ends by connecting them to a large surface area or via <br> conductive connector housings | Reduces ground loops due to <br> low-frequency interference. |
| Ground the shields of analog signal wires directly at the device (signal input); insulate the shield at the other <br> cable end or ground it via a capacitor (for example, $10 \mathrm{nF}, 100 \mathrm{~V}$ or higher. | Diverts interference currents in <br> a controlled way, reduces <br> emissions. |
| Use only shielded motor cables with copper braid and a coverage of at least $85 \%$, ground a large surface <br> area of the shield at both ends. |  |

## Cable Installation

| EMC measures | Objective |
| :--- | :--- |
| Do not route fieldbus cables and signal wires in a single cable duct together with lines with DC and AC <br> voltages of more than 60 V . (Fieldbus cables, signal lines and analog lines may be in the same cable duct) <br> Recommendation: Use separate cable ducts at least 20 cm apart. | Reduces mutual interference. |
| Keep cables as short as possible. Do not install unnecessary cable loops, use short cables from the central <br> grounding point in the control cabinet to the external ground connection. | Reduces capacitive and <br> inductive interference. |
| Use equipotential bonding conductors in the following cases: wide-area installations, different voltage <br> supplies and installation across several buildings. | Reduces current in the cable <br> shield, reduces emissions. |
| Use fine stranded equipotential bonding conductors. | Diverts high-frequency <br> interference currents |
| If motor and machine are not conductively connected, for example by an insulated flange or a connection <br> without surface contact, you must ground the motor with a ground strap or a ground wire. The conductor <br> cross section must be at least 10 mm2 (AWG 6). | Reduces emissions, increases <br> immunity. |
| Use twisted pair for the DC supply. <br> For digital and analog inputs use shielded twisted cables with a pitch of between $25 \ldots 50$ mm (1...2 in). | Reduces interference affecting <br> the signal cables, reduces <br> emissions. |

## Power Supply

| EMC measures | Objective |
| :--- | :--- |
| Operate product on mains with grounded neutral point. | Enables effectiveness of mains <br> filter. |
| Surge arrester if there is a risk of overvoltage. | Reduces the risk of damage <br> caused by overvoltage. |

## Additional measures for EMC improvement

Depending on the application, the following measures can improve the EMC-dependent values:

| EMC measures | Objective |
| :--- | :--- |
| Use mains reactors | Reduces mains harmonics, <br> prolongs product service life. |
| Use external mains filters | Improves the EMC limit values. |
| Additional EMC measures, for example mounting in a closed control cabinet with <br> 15 dB shielding attenuation of radiated interference |  |

NOTE: If using an additional input filter, it should be mounted as close as possible to the drive and connected directly to the supply mains via an unshielded cable.

## Operation on an IT or Corner Grounded System

## Definition

IT system: Isolated or impedance grounded neutral. Use a permanent insulation monitoring device compatible with nonlinear loads, such as an XM200 type or equivalent.
Corner grounded system: System with one phase grounded.

## Operation

## 4 ! DANGER

## HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.
Failure to follow these instructions will result in death or serious injury.

NOTE: Floor standing drives ATV6•O•••N4F are not intended to operate on an IT or Corner-Grounded system.
The drives have a built-in EMC filter. As a result they exhibit leakage current to ground. If the leakage current creates compatibility problems with your installation (residual current device or other), then you can reduce the leakage current by removing the screws as shown below. In this configuration the product does not meet the EMC requirements according to the standard IEC 61800-3.

Setting
Apply the following instructions to set the drive to operate or not on an IT or Corner Grounded system

| Step | Action |
| ---: | :--- |
| 1 | Remove the front cover (see page 91) |
| 2 | For operation on an IT or Corner Grounded system position the screws as shown on detail © |
| 3 | For operation on a non- IT or Corner Grounded system position the screws as shown on detail (2) |
| 4 | Refit the front cover |

## NOTE:

- Use only the screws supplied.
- Do not operate the drive with setting screws removed.


## Setting For Frame Size 1 Products



Setting For Frame Size 2, 3 and IP55 Frame Size A Products


Setting For Frame Size 4 Products


Setting For Frame IP55 Size B Products


Setting For Frame Size 5 and IP55 Frame Size C Products


Setting For Frame Size 6 Products


## Control Terminals Electrical Data

## Characteristics of Terminals

## NOTE:

- For a description of the terminal arrangement, refer to Arrangement and Characteristics of Control Terminals and Communication And I/O Ports (see page 107)
- For factory setting I/O assignment, refer to the Programming Manual.

| Terminal | Description | I/O <br> Type | Electrical characteristics |
| :---: | :---: | :---: | :---: |
| R1A | NO contact of relay R1 | O | Output Relay 1 <br> - Minimum switching capacity: 5 mA for 24 Vdc <br> - Maximum switching current on resistive load: $(\cos \varphi=1)$ : 3 A for 250 Vac and 30 Vdc <br> - Maximum switching current on inductive load: $(\cos \varphi=0.4$ and $\mathrm{L} / \mathrm{R}=7 \mathrm{~ms}$ ): 2 A for 250 Vac and 30 Vdc <br> - Refresh time: $5 \mathrm{~ms}+/-0.5 \mathrm{~ms}$ <br> - Service life: 100,000 operations at maximum switching current |
| R1B | NC contact of relay R1 | O |  |
| R1C | Common point contact of relay R1 | O |  |
| R2A | NO contact of relay R2 | 0 | Output Relay 2 <br> - Minimum switching capacity: 5 mA for 24 Vdc <br> - Maximum switching current on resistive load: $(\cos \varphi=1)$ : 3 A for 250 Vac and 30 Vdc <br> - Maximum switching current on inductive load: $(\cos \varphi=0.4$ and $\mathrm{L} / \mathrm{R}=7 \mathrm{~ms}): 2 \mathrm{~A}$ for 250 Vac and 30 Vdc <br> - Refresh time: $5 \mathrm{~ms}+/-0.5 \mathrm{~ms}$ <br> - Service life: 100,000 operations at maximum switching power |
| R2C | Common point contact of relay R2 | O |  |
| R3A | NO contact of relay R3 | 0 | Output Relay 3 <br> - Minimum switching capacity: 5 mA for 24 Vdc <br> - Maximum switching current on resistive load: $(\cos \varphi=1)$ : 3 A for 250 Vac and 30 Vdc <br> - Maximum switching current on inductive load: $(\cos \varphi=0.4$ and L/R = 7 ms ): 2 A for 250 Vac and 30 Vdc <br> - Refresh time: $5 \mathrm{~ms}+/-0.5 \mathrm{~ms}$ <br> - Service life: 100,000 operations at maximum switching power |
| R3C | Common point contact of relay R3 | O |  |
| $\overline{\overline{\mathrm{STOA}},}$ | STO inputs | 1 | Safety Function STO Inputs <br> Refer to the Safety Function Manual (EAV64334) available on www.schneider-electric.com |
| 24V | Output power supply for digital inputs and safety function STO inputs | 0 | - +24 Vdc <br> - Tolerance: minimum 20.4 Vdc, maximum 27 Vdc <br> - Current: maximum 200 mA for both 24 Vdc terminals <br> - Terminal protected against overload and short-circuit <br> - In Sink Ext position, this supply is powered by external PLC supply |
| COM | Analog I/O common | I/O | 0 V for Analog outputs |
| AQ1 | Analog output | O | AQ: Analog output software-configurable for voltage or current <br> - Voltage analog output $0 . . .10 \mathrm{Vdc}$, minimum. Minimum load impedance $470 \Omega$, <br> - Current analog output $\mathrm{X}-\mathrm{Y}$ mA by programming X and Y from $0 \ldots 20 \mathrm{~mA}$, maximum load impedance $500 \Omega$ <br> - Maximum sampling time: $10 \mathrm{~ms} \pm 1 \mathrm{~ms}$ <br> - Resolution 10 bits <br> - Accuracy: $\pm 1 \%$ for a temperature variation of $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ <br> - Linearity $\pm 0.2 \%$ |
| AQ2 | Analog output | O |  |
| P24 | External input supply | 1 | External input supply +24 Vdc <br> - Tolerance: minimum 19 Vdc , maximum 30 Vdc <br> - Current: maximum 0.8 A |
| OV | 0 V | I/O | 0 V for P24 |


| Terminal | Description | I/O <br> Type | Electrical characteristics |
| :---: | :---: | :---: | :---: |
| DI1-DI6 | Digital inputs | 1 | 6 programmable logic inputs 24 Vdc , comply with IEC/EN 61131-2 logic type 1 <br> - Positive logic (Source): State 0 if $\leqslant 5$ Vdc or logic input not wired, state 1 if $\geqslant 11 \mathrm{Vdc}$ <br> - Negative logic (Sink):State 0 if $\geqslant 16 \mathrm{Vdc}$ or logic input not wired, state 1 if $\leqslant 10 \mathrm{Vdc}$ <br> - Impedance $3.5 \mathrm{k} \Omega$ <br> - Maximum voltage: 30 Vdc <br> - Maximum sampling time: $2 \mathrm{~ms} \pm 0.5 \mathrm{~ms}$ <br> Multiple assignment makes it possible to configure several functions on one input (example: DI1 assigned to forward and preset speed 2, DI3 assigned to reverse and preset speed 3). |
| DI5-DI6 | Pulse inputs | I | Programmable Pulse input <br> - Comply with level 1 PLC, IEC 65A-68 standard <br> - State 0 if $<0.6 \mathrm{Vdc}$, state 1 if $>2.5 \mathrm{Vdc}$ <br> - Pulse counter $0 . . .30 \mathrm{kHz}$ <br> - Frequency range: $0 \ldots 30 \mathrm{kHz}$ <br> - Cyclic ratio: $50 \% \pm 10 \%$ <br> - Maximum input voltage $30 \mathrm{Vdc},<10 \mathrm{~mA}$ <br> - Maximum sampling time: $5 \mathrm{~ms} \pm 1 \mathrm{~ms}$ |
| 10V | Output supply for Analog input | 0 | Internal supply for the analog inputs <br> - 10.5 Vdc <br> - Tolerance $\pm 5 \%$ <br> - Current: maximum 10 mA <br> - Short circuit protected |
| $\begin{aligned} & \text { Al1-Al2- } \\ & \text { Al3 } \end{aligned}$ | Analog inputs | I | Software-configurable V/A : voltage or current analog input <br> - Voltage analog input $0 . . .10 \mathrm{Vdc}$, impedance $30 \mathrm{k} \Omega$, <br> - Current analog input $X-Y \mathrm{~mA}$ by programming $X$ and $Y$ from $0 . . .20 \mathrm{~mA}$, with impedance $250 \Omega$ <br> - Maximum sampling time: $5 \mathrm{~ms} \pm 1 \mathrm{~ms}$ <br> - Resolution 12 bits <br> - Accuracy: $\pm 0.6 \%$ for a temperature variation of $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ <br> - Linearity $\pm 0.15 \%$ of maximum value |
| COM | Analog I/O common | I/O | 0 V for Analog inputs |
| AI2-AI3 | Sensor inputs | I | Software-configurable PT100/PT1000 or KTY84 or PTC or Water level sensor <br> - PT100 <br> - 1 or 3 thermal sensors mounted in series (configurable by software) <br> - Sensor current: 5 mA <br> - Range $-20 . . .200^{\circ} \mathrm{C}\left(-4 \ldots 392^{\circ} \mathrm{F}\right)$ <br> - Accuracy $+/-4^{\circ} \mathrm{C}\left(39^{\circ} \mathrm{F}\right)$ for a temperature variation of $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ <br> - PT1000 <br> - 1 or 3 thermal sensors mounted in series (configurable by software) <br> - Thermal sensor current: 1 mA <br> - Range -20... $200^{\circ} \mathrm{C}\left(-4 \ldots 392^{\circ} \mathrm{F}\right)$ <br> - Accuracy $+/-4^{\circ} \mathrm{C}\left(39^{\circ} \mathrm{F}\right)$ for a temperature variation of $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ <br> - KTY84 <br> - 1 thermal sensor <br> - Thermal sensor current: 1 mA <br> - Range $-20 \ldots 200^{\circ} \mathrm{C}\left(-4 \ldots 392^{\circ} \mathrm{F}\right)$ <br> - Accuracy $+/-4^{\circ} \mathrm{C}\left(39^{\circ} \mathrm{F}\right)$ for a temperature variation of $60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right)$ <br> - PTC <br> - 6 sensors maximum mounted in series <br> - Sensor current: 1 mA <br> - Nominal value: $<1.5 \mathrm{k} \Omega$ <br> - Overheat trigger threshold: $2.9 \mathrm{k} \Omega$ <br> - Overheat reset threshold: $1.575 \mathrm{k} \Omega$ <br> - Protected for low impedance $<1000 \Omega$ <br> - Water Level Sensor <br> - Sensitivity: 0... $1 \mathrm{M} \Omega$, adjustable by software <br> - Water level sensor current: $0.3 \mathrm{~mA} . .1 \mathrm{~mA}$ maximum <br> - Adjustable delay: $0 . . .10 \mathrm{~s}$ |

## Arrangement and Characteristics of Control Block Terminals and Communication and I/O Ports

Terminal Arrangement
The control block terminals are the same for all drive frame sizes.


Ethernet Modbus TCP, (2) Serial Modbus
NOTE: Modbus VP12S: This is the standard Modbus serial link marking. VP•S means connector with power supply, where 12 stands for the 12 Vdc supply voltage.

Wiring Characteristics
Wire cross sections and tightening torques

| Control <br> Terminals | Relay Output Wire Cross Section |  |  | Other Wire Cross Section | Tightening <br> Torque |
| :--- | :--- | :--- | :--- | :--- | :--- |
|  | Minimum (1) | Maximum | Minimum (1) | Maximum |  |
|  | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | $\mathbf{m m}^{\mathbf{2}}$ (AWG) | N•m (lb.in) |
| All terminals | $0.75(18)$ | $1.5(16)$ | $0.5(20)$ | $1.5(16)$ | $0.5(4.4)$ |

(1) The value corresponds to the minimum permissible cross section of the terminal.

NOTE: Control Terminal Electrical data. (see page 105)

## Control Block Ports



Legend

| Marking | Description |
| :--- | :--- |
| $(1)$ | RJ45 port for Graphic display terminal |
| 2 ( $)$ | RJ45 port for Ethernet embedded <br> PTO-Ext-Source switch (see page 85) <br> 3 |
| (4) | RJ45 port for Modbus embedded |
| (5) | I/O module slot |
| (6) | Fieldbus, and I/O module slot |

## RJ45 Communication ports

The control block includes 3 RJ45 ports.
They allow to connect:

- APC
- Using a commissioning software (SoMove, SoMachine...), to configure and monitor the drive
- To access the drive webserver
- A SCADA system
- A PLC system
- A Graphic Display terminal, using Modbus protocol
- A Modbus fieldbus

NOTE: Verify that RJ45 cable is not damaged prior to connect it to the product otherwise the power supply of the control could be lost.

## Wiring The Control Part

## Preliminary Steps

## $4!$ DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH
Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.
Failure to follow these instructions will result in death or serious injury.

| \|n WARNING |
| :--- |
| UNINTENDED BEHAVIOR OF INPUTS AND OUTPUTS |
| The functions of the inputs and outputs depend on the selected operating mode and the settings of the |
| corresponding parameters. |
| - Verify that the wiring is appropriate for the settings. |
| - Only start the system if there are no persons or obstructions in the hazardous area. |
| - When commissioning, carefully run tests for all operating states and potential error situations. |
| Failure to follow these instructions can result in death, serious injury, or equipment damage. |

## Cabling Plate Preparation

(applicable for wall mounting product)


NOTE: Cabling plate shown is for frame size 3 . Other cabling plates look slightly differs from this one.
NOTE: For Floor standing products route the control wires into the integrated control cable conduit.
Apply the following instructions before connecting the control cables to the drive

| Step | Action |
| :---: | :---: |
| 1 | Unscrew the cable grommet (E) screws (D) if required |
| 2 | Insert in drilling (A) and (B) the option cables, such as communication modules. |
| 3 | Insert in drilling (C) the cable including the wires for the following terminals <br> - P24 <br> - OV <br> - DI1...DI6 <br> - 24 V |
| 4 | Insert in drilling (D) the cable including the wires for the following terminals <br> - $\overline{\text { STOA }}, \overline{\text { STOB }}$ <br> - 24 V <br> - COM <br> - AO1, AO2 <br> - 10 V <br> - AI1...AI3 |
| 5 | Location $G$ is intended to receive the wires for the following terminals <br> - R1A...R1C <br> - R2A...R2C <br> - R3A...R3C <br> - RJ45 <br> - Other options |
| 6 | Screw back the cable grommet screws |

## Chapter 5

## Checking Installation

## Check List Before Switching On

Mechanical Installation
Verify the mechanical installation of the entire drive system:

| Step | Action | $\boldsymbol{\swarrow}$ |
| :---: | :--- | :--- |
| 1 | Does the installation meet the specified distance requirements? |  |
| 2 | Did you tighten all fastening screws with the specified tightening torque? |  |

Electrical installation
Verify the electrical connections and the cabling:

| Step | Action | 人 |
| :---: | :--- | :--- |
| 1 | Did you connect all protective ground conductors? |  |
| 2 | Do all fuses and circuit breaker have the correct rating; are the fuses of the specified type? (refer <br> to the information provided in the manual). |  |
| 3 | Did you connect or insulate all wires at the cable ends? |  |
| 4 | Did you properly connect and install all cables and connectors? |  |
| 5 | Do all plug-in terminals colors and markings correspond to the colors and marking of the control <br> block? |  |
| 6 | Did you properly connect the signal wires? |  |
| 7 | Are the required shield connections EMC-compliant? |  |
| 8 | Did you take all measures for EMC compliance? |  |
| 9 | On floor standing products, verify that internal circuit breaker is closed |  |

Covers And Seals
Verify that all devices, doors and covers of cabinet are properly installed to meet the required degree of protection.

## Chapter 6

Maintenance

## Scheduled servicing

Servicing

## 4 4. DANGER

## HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in Safety Information chapter before performing any procedure in this chapter.
Failure to follow these instructions will result in death or serious injury.
The metal surfaces of the product may exceed $100^{\circ} \mathrm{C}\left(212{ }^{\circ} \mathrm{F}\right)$ during operation.

## A WARNING

## HOT SURFACES

- Ensure that any contact with hot surfaces is avoided.
- Do not allow flammable or heat-sensitive parts in the immediate vicinity of hot surfaces.
- Verify that the heat dissipation is sufficient by performing a test run under maximum load conditions.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

## NOTICE

## RISK OF DAMAGE TO THE DRIVE

Perform the following activities.
Failure to follow these instructions can result in equipment damage.

| Environment | Part concerned | Action | Periodicity (1) |
| :---: | :---: | :---: | :---: |
| Knock on the product | Housing - control block (led display, if any) | Verify the drive visual aspect | At least each year |
| Corrosion | Terminals - connector - screws EMC plate | Inspect and clean if required |  |
| Dust | Terminals - fans - blowholes enclosures air inlets and outlets cabinets air filters | Inspect and clean if required |  |
|  | Floor standing drives filter mats | Inspect | At least each year |
|  |  | Change | At least each 4 years |
| Temperature | Around the product | Verify and correct if required |  |
| Cooling | Wall mounting drives fan | Verify the fan operation | At least each year |
|  |  | Replace the fan, see catalog and the instructions sheets on www.schneider-electric.com. | After 3 to 5 years, depending on the operating conditions |
|  | Floor standing drives fan for power part and eclosure door fan | Replace the fans, see catalog and the instructions sheets on www.schneider-electric.com. | Every 35000 operating hours or every 6 years |
| Vibration |  | Verify tightening torques | At least each year |

(1) As from the date of commissioning. The maintenance intervals really necessary depend on the ambient conditions.

NOTE: The fan operation depends of the drive thermal state. The drive may be running and the fan not. Specific information applies to the floor standing drives.

Diagnostic And Troubleshooting
Refer to the Programming Manual available on www.schneider-electric.com.

Spares and repairs
Serviceable product. Please refer to your Customer Care Center.

Long time storage

## A CAUTION

RISK OF DERATED PERFORMANCE DUE TO CAPACITOR AGING
The product capacitor performances after a long time storage above 2 years can be degraded.In that case, before using the product, apply the following procedure:

- Use a variable AC supply connected between L1 and L2
- Increase AC supply voltage to have:
- $80 \%$ of rated voltage during 30 min
- $100 \%$ of rated voltage for another 30 min

Failure to follow these instructions can result in injury or equipment damage.

## Glossary

## E

## Error

Discrepancy between a detected (computed, measured, or signaled) value or condition and the specified or theoretically correct value or condition.

## F

## Factory setting

Factory settings when the product is shipped

## Fault

Fault Reset
Fault is an operating state. If the monitoring functions detect an error, a transition to this operating state is triggered, depending on the error class. A "Fault reset" is required to exit this operating state after the cause of the detected error has been removed. Further information can be found in the pertinent standards such as IEC 61800-7, ODVA Common Industrial Protocol (CIP).

A function used to restore the drive to an operational state after a detected error is cleared by removing the cause of the error so that the error is no longer active.

## P

PELV

PLC
Protective Extra Low Voltage, low voltage with isolation. For more information: IEC 60364-4-41

Programmable logic controller

## Power stage

The power stage controls the motor. The power stage generates current for controlling the motor.

## W

Warning
If the term is used outside the context of safety instructions, a warning alerts to a potential problem that was detected by a monitoring function. A warning does not cause a transition of the operating state.


[^0]:    (1) Product type (2) Catalog number (3) Power rating, (4) Firmware version (5) Power part supply
    (6) Fuses and overload protection information (7) Power part cable information
    (8) Degree of protection (9) Certifications (10) Serial number

